

mm

		External外螺紋							Internal内螺紋							
Size	Thread Designation	Class	Major Dia大徑		Pitch Dia中徑		Minor Dia		Class	Minor Dia		Pitch Dia		Major Dia		Tap Drill
			Max	Min	Max	Min	Max	Min		Min	Max	Min	Max	Min	Max	Basic
	M6x0.5	6g	5.980	5.874	5.655	5.570	5.439	5.262	6H	5.459	5.599	5.675	5.787	6.000	6.184	5.000
	M6x0.5	4g6g	5.980	5.874	5.655	5.602	5.439	5.294								
7	M7x1	6g	6.974	6.794	6.324	6.212	5.891	5.596	6H	5.917	6.153	6.350	6.500	7.000	7.294	6.300
	M7x1	4g6g	6.974	6.794	6.324	6.253	5.891	5.637								
	M7x0.75	6g	6.978	6.838	6.491	6.391	6.166	5.929	6H	6.188	6.378	6.513	6.645	7.000	7.240	6.300
	M7x0.75	4g6g	6.978	6.838	6.491	6.428	6.166	5.966								
	M7x0.5	6g	6.980	6.874	6.655	6.570	6.439	6.262	6H	6.459	6.599	6.675	6.787	7.000	7.184	6.300
	M7x0.5	4g6g	6.980	6.874	6.655	6.602	6.439	6.294								
8	M8x1.25	6g	7.972	7.760	7.160	7.042	6.619	6.272	6H	6.647	6.912	7.188	7.348	8.000	8.340	6.800
	M8x1.25	4g6g	7.972	7.760	7.160	7.085	6.619	6.315								
	M8x1	6g	7.974	7.794	7.324	7.212	6.891	6.596	6H	6.917	7.153	7.350	7.500	8.000	8.294	6.800
	M8x1	4g6g	7.974	7.794	7.324	7.253	6.891	6.637								
	M8x0.8	6g	7.976	7.826	7.456	7.350	7.110	6.858	6H	7.134	7.334	7.480	7.620	8.000	8.255	6.800
	M8x0.8	4g6g	7.976	7.826	7.456	7.389	7.110	6.897								
	M8x0.75	6g	7.978	7.838	7.491	7.391	7.166	6.929	6H	7.188	7.378	7.513	7.645	8.000	8.240	6.800
	M8x0.75	4g6g	7.978	7.838	7.491	7.428	7.166	6.966								
	M8x0.5	6g	7.980	7.874	7.655	7.570	7.439	7.262	6H	7.459	7.599	7.675	7.787	8.000	8.184	6.800
	M8x0.5	4g6g	7.980	7.874	7.655	7.602	7.439	7.294								
9	M9x1.25	6g	8.972	8.760	8.160	8.042	7.619	7.272	6H	7.647	7.912	8.188	8.348	9.000	9.340	7.100
	M9x1.25	4g6g	8.972	8.760	8.160	8.085	7.619	7.315								
	M9x1	6g	8.974	8.794	8.324	8.212	7.891	7.596	6H	7.917	8.153	8.350	8.498	9.000	9.292	7.100
	M9x1	4g6g	8.974	8.794	8.324	8.253	7.891	7.637								
	M9x0.75	6g	8.978	8.838	8.491	8.391	8.166	7.929	6H	8.188	8.378	8.513	8.645	9.000	9.240	7.100
	M9x0.75	4g6g	8.978	8.838	8.491	8.428	8.166	7.966								
	M9x0.5	6g	8.980	8.874	8.655	8.570	8.439	8.262	6H	8.459	8.599	8.675	8.787	9.000	9.184	7.100
	M9x0.5	4g6g	8.980	8.874	8.655	8.602	8.439	8.294								
10	M10x1.5	6g	9.968	9.732	8.994	8.862	8.344	7.938	6H	8.376	8.676	9.026	9.206	10.000	10.396	8.500
	M10x1.5	4g6g	9.968	9.732	8.994	8.909	8.344	7.985								
	M10x1.25	6g	9.972	9.760	9.160	9.042	8.619	8.272	6H	8.647	8.912	9.188	9.348	10.000	10.340	8.500
	M10x1.25	4g6g	9.972	9.760	9.160	9.085	8.619	8.315								
	M10x1.12	6g	9.973	9.783	9.246	9.128	8.761	8.438	6H	8.788	9.038	9.273	9.433	10.000	10.322	8.500
	M10x1.12	4g6g	9.973	9.783	9.246	9.171	8.761	8.481								
	M10x1	6g	9.974	9.794	9.324	9.212	8.891	8.596	6H	8.917	9.153	9.350	9.500	10.000	10.294	8.500
	M10x1	4g6g	9.974	9.794	9.324	9.253	8.891	8.637								
	M10x0.75	6g	9.978	9.838	9.491	9.391	9.166	8.929	6H	9.188	9.378	9.513	9.645	10.000	10.240	8.500
	M10x0.75	4g6g	9.978	9.838	9.491	9.428	9.166	8.966								
	M10x0.5	6g	9.980	9.874	9.655	9.570	9.439	9.262	6H	9.459	9.599	9.675	9.787	10.000	10.184	8.500
	M10x0.5	4g6g	9.980	9.874	9.655	9.602	9.439	9.294								
11	M11x1.5	6g	10.968	10.732	9.994	9.862	9.344	8.938	6H	9.376	9.676	10.026	10.196	11.000	11.387	9.000
	M11x1.5	4g6g	10.968	10.732	9.994	9.911	9.344	8.987								
	M11x1	6g	10.974	10.794	10.324	10.212	9.891	9.596	6H	9.917	10.153	10.350	10.500	11.000	11.294	9.000
	M11x1	4g6g	10.974	10.794	10.324	10.253	9.891	9.637								
	M11x0.75	6g	10.978	10.838	10.491	10.391	10.166	9.929	6H	10.188	10.378	10.513	10.645	11.000	11.240	9.000
	M11x0.75	4g6g	10.978	10.838	10.491	10.428	10.166	9.966								
	M11x0.5	6g	10.980	10.874	10.655	10.570	10.439	10.262	6H	10.459	10.599	10.675	10.787	11.000	11.184	9.000
	M11x0.5	4g6g	10.980	10.874	10.655	10.602	10.439	10.294								
12	M12x1.75	6g	11.966	11.701	10.829	10.679	10.072	9.601	6H	10.106	10.441	10.863	11.063	12.000	12.453	10.200
	M12x1.75	4g6g	11.966	11.701	10.829	10.734	10.072	9.656								
	M12x1.5	6g	11.968	11.732	10.994	10.854	10.344	9.930	6H	10.376	10.676	11.026	11.216	12.000	12.406	10.200
	M12x1.25	6g	11.972	11.760	11.160	11.028	10.619	10.258	6H	10.647	10.912	11.188	11.368	12.000	12.360	10.200

mm

		External外螺紋							Internal内螺紋							
Size	Thread Designation	Class	Major Dia大徑		Pitch Dia中徑		Minor Dia		Class	Minor Dia		Pitch Dia		Major Dia		Tap Drill
			Max	Min	Max	Min	Max	Min		Min	Max	Min	Max	Min	Max	Basic
	M12x1.25	4g6g	11.972	11.760	11.160	11.075	10.619	10.305								
	M12x1	6g	11.974	11.794	11.324	11.206	10.891	10.590	6H	10.917	11.153	11.350	11.510	12.000	12.304	10.200
	M12x1	4g6g	11.974	11.794	11.324	11.249	10.891	10.633								
	M12x0.75	6g	11.978	11.838	11.491	11.385	11.166	10.923	6H	11.188	11.378	11.513	11.653	12.000	12.248	10.200
	M12x0.75	4g6g	11.978	11.838	11.491	11.424	11.166	10.962								
	M12x0.5	6g	11.980	11.874	11.655	11.565	11.439	11.257	6H	11.459	11.599	11.675	11.795	12.000	12.192	10.200
	M12x0.5	4g6g	11.980	11.874	11.655	11.598	11.439	11.290								
14	M14x2	6g	13.962	13.682	12.663	12.503	11.797	11.271	6H	11.835	12.210	12.701	12.913	14.000	14.501	12.000
	M14x2	4g6g	13.962	13.682	12.663	12.563	11.797	11.331								
	M14x1.5	6g	13.968	13.732	12.994	12.854	12.344	11.930	6H	12.376	12.676	13.026	13.216	14.000	14.406	12.000
	M14x1.5	4g6g	13.968	13.732	12.994	12.904	12.344	11.980								
	M14x1.25	6g	13.972	13.760	13.160	13.028	12.619	12.258	6H	12.647	12.912	13.188	13.358	14.000	14.350	12.000
	M14x1.25	4g6g	13.972	13.760	13.160	13.075	12.619	12.305								
	M14x1	6g	13.974	13.794	13.324	13.206	12.891	12.590	6H	12.917	13.153	13.350	13.510	14.000	14.304	12.000
	M14x1	4g6g	13.974	13.794	13.324	13.250	12.891	12.634								
	M14x0.75	6g	13.978	13.838	13.491	13.385	13.166	12.923	6H	13.188	13.378	13.513	13.653	14.000	14.248	12.000
	M14x0.75	4g6g	13.978	13.838	13.491	13.424	13.166	12.962								
	M14x0.5	6g	13.980	13.874	13.655	13.565	13.439	13.257	6H	13.459	13.599	13.675	13.795	14.000	14.192	12.000
	M14x0.5	4g6g	13.980	13.874	13.655	13.598	13.439	13.290								
15	M15x1.5	6g	14.968	14.732	13.994	13.854	13.344	12.930	6H	13.376	13.676	14.026	14.216	15.000	15.407	13.000
	M15x1.5	4g6g	14.968	14.732	13.994	13.904	13.344	12.980								
	M15x1	6g	14.974	14.794	14.324	14.206	13.891	13.590	6H	13.917	14.153	14.350	14.510	15.000	15.304	13.000
	M15x1	4g6g	14.974	14.794	14.324	14.249	13.891	13.633								
16	M16x2	6g	15.962	15.682	14.663	14.503	13.797	13.271	6H	13.835	14.210	14.701	14.913	16.000	16.501	12.000
	M16x2	4g6g	15.962	15.682	14.663	14.563	13.797	13.331								
	M16x1.6	6g	15.968	15.756	14.929	14.824	14.236	13.838	6H	14.268	14.568	14.961	15.101	16.000	16.371	12.000
	M16x1.6	4g6g	15.968	15.756	14.929	14.863	14.236	13.877								
	M16x1.5	6g	15.968	15.732	14.994	14.854	14.344	13.930	6H	14.376	14.676	15.026	15.216	16.000	16.406	12.000
	M16x1.5	4g6g	15.968	15.732	14.994	14.904	14.344	13.980								
	M16x1.25	6g	15.972	15.760	15.160	15.028	14.619	14.258	6H	14.647	14.912	15.188	15.358	16.000	16.350	12.000
	M16x1.25	4g6g	15.972	15.760	15.160	15.075	14.619	14.305								
	M16x1	6g	15.974	15.794	15.324	15.206	14.891	14.590	6H	14.917	15.153	15.350	15.510	16.000	16.304	13.000
	M16x1	4g6g	15.974	15.794	15.324	15.249	14.891	14.633								
	M16x0.75	6g	15.978	15.838	15.491	15.385	15.166	14.923	6H	15.188	15.378	15.513	15.653	16.000	16.248	14.000
	M16x0.75	4g6g	15.978	15.838	15.491	15.424	15.166	14.962								
	M16x0.5	6g	15.980	15.874	15.655	15.565	15.439	15.257	6H	15.459	15.599	15.675	15.795	16.000	16.192	14.000
	M16x0.5	4g6g	15.980	15.874	15.655	15.599	15.439	15.291								
17	M17x1.5	6g	16.968	16.732	15.994	15.854	15.344	14.930	6H	15.376	15.676	16.026	16.216	17.000	17.407	15.000
	M17x1.5	4g6g	16.968	16.732	15.994	15.904	15.344	14.980								
	M17x1	6g	16.974	16.794	16.324	16.206	15.891	15.590	6H	15.917	16.153	16.350	16.510	17.000	17.304	15.000
	M17x1	4g6g	16.974	16.794	16.324	16.249	15.891	15.633								
18	M18x2.5	6g	17.958	17.623	16.334	16.164	15.252	14.624	6H	15.294	15.744	16.376	16.601	18.000	18.585	14.000
	M18x2.5	4g6g	17.958	17.623	16.334	16.228	15.252	14.688								
	M18x2	6g	17.962	17.682	16.663	16.503	15.797	15.271	6H	15.835	16.210	16.701	16.913	18.000	18.501	15.000
	M18x2	4g6g	17.962	17.682	16.663	16.563	15.797	15.331								
	M18x1.5	6g	17.968	17.732	16.994	16.854	16.344	15.930	6H	16.376	16.676	17.026	17.216	18.000	18.406	15.500
	M18x1.5	4g6g	17.968	17.732	16.994	16.904	16.344	15.980								
	M18x1.25	6g	17.972	17.760	17.160	17.028	16.619	16.258	6H	16.647	16.912	17.188	17.358	18.000	18.350	16.000
	M18x1.25	4g6g	17.972	17.760	17.160	17.075	16.619	16.305								
	M18x1	6g	17.974	17.794	17.324	17.206	16.891	16.590	6H	16.917	17.153	17.350	17.510	18.000	18.304	16.000

mm

		External外螺紋							Internal内螺紋							
Size	Thread Designation	Class	Major Dia大徑		Pitch Dia中徑		Minor Dia		Class	Minor Dia		Pitch Dia		Major Dia		Tap Drill
			Max	Min	Max	Min	Max	Min		Min	Max	Min	Max	Min	Max	Basic
	M18x1	4g6g	17.974	17.794	17.324	17.249	16.891	16.633								
	M18x0.75	6g	17.978	17.838	17.491	17.385	17.166	16.923	6H	17.188	17.378	17.513	17.653	18.000	18.248	16.000
	M18x0.75	4g6g	17.978	17.838	17.491	17.424	17.166	16.962								
	M18x0.5	6g	17.980	17.874	17.655	17.565	17.439	17.257	6H	17.459	17.599	17.675	17.795	18.000	18.192	17.000
	M18x0.5	4g6g	17.980	17.874	17.655	17.599	17.439	17.291								
20	M20x2.5	6g	19.958	19.623	18.334	18.164	17.252	16.624	6H	17.294	17.744	18.376	18.600	20.000	20.585	17.500
	M20x2.5	4g6g	19.958	19.623	18.334	18.228	17.252	16.688								
	M20x2	6g	19.962	19.682	18.663	18.503	17.797	17.271	6H	17.835	18.210	18.701	18.913	20.000	20.501	17.500
	M20x2	4g6g	19.962	19.682	18.663	18.562	17.797	17.330								
	M20x1.5	6g	19.968	19.732	18.994	18.854	18.344	17.930	6H	18.376	18.676	19.026	19.216	20.000	20.406	17.500
	M20x1.5	4g6g	19.968	19.732	18.994	18.904	18.344	17.980								
	M20x1	6g	19.974	19.794	19.324	19.206	18.891	18.590	6H	18.917	19.153	19.350	19.510	20.000	20.304	17.500
	M20x1	4g6g	19.974	19.794	19.324	19.249	18.891	18.633								
	M20x0.75	6g	19.978	19.838	19.491	19.385	19.166	18.923	6H	19.188	19.378	19.513	19.653	20.000	20.248	18.000
	M20x0.75	4g6g	19.978	19.838	19.491	19.424	19.166	18.962								
	M20x0.5	6g	19.980	19.874	19.655	19.565	19.439	19.257	6H	19.459	19.599	19.675	19.795	20.000	20.192	19.000
	M20x0.5	4g6g	19.980	19.874	19.655	19.599	19.439	19.291								
22	M22x3	6g	21.952	21.577	20.003	19.818	18.704	17.970	6H	18.752	19.252	20.051	20.296	22.000	22.677	19.500
	M22x3	4g6g	21.952	21.577	20.003	19.885	18.704	18.037								
	M22x2.5	6g	21.958	21.623	20.334	20.164	19.252	18.624	6H	19.294	19.744	20.376	20.600	22.000	22.585	19.500
	M22x2.5	4g6g	21.958	21.623	20.334	20.234	19.252	18.694								
	M22x2	6g	21.962	21.682	20.663	20.503	19.797	19.271	6H	19.835	20.210	20.701	20.913	22.000	22.501	19.500
	M22x2	4g6g	21.962	21.682	20.663	20.563	19.797	19.331								
	M22x1.5	6g	21.968	21.732	20.994	20.854	20.344	19.930	6H	20.376	20.676	21.026	21.216	22.000	22.406	19.500
	M22x1.5	4g6g	21.968	21.732	20.994	20.904	20.344	19.980								
	M22x1	6g	21.974	21.794	21.324	21.206	20.891	20.590	6H	20.917	21.153	21.350	21.510	22.000	22.304	20.000
	M22x1	4g6g	21.974	21.794	21.324	21.249	20.891	20.633								
	M22x0.75	6g	21.978	21.838	21.491	21.385	21.166	20.923	6H	21.188	21.378	21.513	21.653	22.000	22.248	20.000
	M22x0.75	4g6g	21.978	21.838	21.491	21.424	21.166	20.962								
	M22x0.5	6g	21.980	21.874	21.655	21.565	21.439	21.257	6H	21.459	21.599	21.675	21.795	22.000	22.192	20.000
	M22x0.5	4g6g	21.980	21.874	21.655	21.598	21.439	21.290								
24	M24x3	6g	23.952	23.577	22.003	21.803	20.704	19.955	6H	20.752	21.252	22.051	22.316	24.000	24.698	21.000
	M24x3	4g6g	23.952	23.557	22.003	21.878	20.704	20.030								
	M24x2.5	6g	23.958	23.623	22.334	22.144	21.252	20.604	6H	21.294	21.744	22.376	22.626	24.000	24.611	21.000
	M24x2.5	4g6g	23.958	23.623	22.334	22.214	21.252	20.674								
	M24x2	6g	23.962	23.682	22.663	22.493	21.797	21.261	6H	21.835	22.210	22.701	22.925	24.000	24.513	21.000
	M24x2	4g6g	23.962	23.682	22.663	22.557	21.797	21.325								
	M24x1.5	6g	23.968	23.732	22.994	22.844	22.344	21.920	6H	22.376	22.676	23.026	23.226	24.000	24.417	21.000
	M24x1.5	4g6g	23.968	23.732	22.994	22.899	22.344	21.975								
	M24x1	6g	23.974	23.794	23.324	23.199	22.891	22.583	6H	22.917	23.153	23.350	23.520	24.000	24.314	21.000
	M24x1	4g6g	23.974	23.794	23.324	23.244	22.891	22.628								
	M24x0.75	6g	23.978	23.838	23.491	23.379	23.166	22.917	6H	23.188	23.378	23.513	23.663	24.000	24.258	21.000
	M24x0.75	4g6g	23.978	23.838	23.491	23.420	23.166	22.958								
25	M25x2	6g	24.962	24.682	23.663	23.493	22.797	22.261	6H	22.835	23.210	23.701	23.925	25.000	25.513	22.000
	M25x2	4g6g	24.962	24.682	23.663	23.557	22.797	22.325								
	M25x1.5	6g	24.968	24.732	23.994	23.844	23.344	22.920	6H	23.376	23.676	24.026	24.226	25.000	25.416	22.000
	M25x1.5	4g6g	24.968	24.732	23.994	23.899	23.344	22.975								
	M25x1	6g	24.974	24.794	24.324	24.199	23.891	23.583	6H	23.917	24.153	24.350	24.520	25.000	25.314	22.000
	M25x1	4g6g	24.974	24.794	24.324	24.244	23.891	23.628								
26	M26x1.5	6g	25.968	25.732	24.994	24.844	24.344	23.920	6H	24.376	24.676	25.026	25.226	26.000	26.417	24.000

mm

		External外螺紋							Internal内螺紋							
Size	Thread Designation	Class	Major Dia大徑		Pitch Dia中徑		Minor Dia		Class	Minor Dia		Pitch Dia		Major Dia		Tap Drill
			Max	Min	Max	Min	Max	Min		Min	Max	Min	Max	Min	Max	Basic
	M26x1.5	4g6g	25.968	25.732	24.994	24.899	24.344	23.975								
27	M27x3	6g	26.952	26.577	25.003	24.803	23.704	22.955	6H	23.752	24.252	25.051	25.316	27.000	27.698	24.000
	M27x3	4g6g	26.952	26.577	25.003	24.878	23.704	23.030								
	M27x2	6g	26.962	26.682	25.663	25.493	24.797	24.261	6H	24.835	25.210	25.701	25.925	27.000	27.513	24.000
	M27x2	4g6g	29.962	26.682	25.663	25.557	24.797	24.325								
	M27x1.5	6g	26.968	26.732	25.994	25.844	25.344	24.920	6H	25.376	25.676	26.026	26.226	27.000	27.417	24.000
	M27x1.5	4g6g	26.968	26.732	25.994	25.899	25.344	24.975								
	M27x1	6g	26.974	26.794	26.324	26.199	25.891	25.583	6H	25.917	26.153	26.350	26.520	27.000	27.314	24.000
	M27x1	4g6g	26.974	26.794	26.324	26.244	25.891	25.628								
	M27x0.75	6g	26.978	26.838	26.491	26.379	26.166	25.917	6H	26.188	26.378	26.513	26.663	27.000	27.258	24.000
	M27x0.75	4g6g	26.978	26.838	26.491	26.420	26.166	25.958								
28	M28x2	6g	27.962	27.682	26.663	26.493	25.797	25.261	6H	25.835	26.210	26.701	26.925	28.000	28.513	25.000
	M28x2	4g6g	27.962	27.682	26.663	26.557	25.797	25.325								
	M28x1.5	6g	27.968	27.732	26.994	26.844	26.344	25.920	6H	26.376	26.676	27.026	27.226	28.000	28.417	25.000
	M28x1.5	4g6g	27.968	27.732	26.994	26.899	26.344	25.975								
	M28x1	6g	27.974	27.794	27.324	27.199	26.891	26.583	6H	26.917	27.153	27.350	27.520	28.000	28.314	25.000
	M28x1	4g6g	27.974	27.794	27.324	27.244	26.891	26.628								
30	M30x3.5	6g	29.947	29.522	27.674	27.462	26.158	25.306	6H	26.211	26.771	27.727	28.007	30.000	30.785	26.500
	M30x3.5	4g6g	29.947	29.522	27.674	27.542	26.158	25.386								
	M30x3	6g	29.952	29.577	28.003	27.803	26.704	25.955	6H	26.752	27.252	28.051	28.316	30.000	30.698	26.500
	M30x3	4g6g	29.952	29.577	28.003	27.878	26.704	26.030								
	M30x2.5	6g	29.958	29.623	28.334	28.144	27.252	26.604	6H	27.294	27.744	28.376	28.626	30.000	30.611	26.500
	M30x2.5	4g6g	29.958	29.623	28.334	28.214	27.252	26.674								
	M30x2	6g	29.962	29.682	28.663	28.493	27.797	27.261	6H	27.835	28.210	28.701	28.925	30.000	30.513	26.500
	M30x2	4g6g	29.962	29.682	28.663	28.557	27.797	27.325								
	M30x1.5	6g	29.968	29.732	28.994	28.844	28.344	27.920	6H	28.376	28.676	29.026	29.226	30.000	30.416	26.500
	M30x1.5	4g6g	29.968	29.732	28.994	28.899	28.344	27.975								
	M30x1	6g	29.974	29.794	29.324	29.199	28.891	28.583	6H	28.917	29.153	29.350	29.520	30.000	30.314	26.500
	M30x1	4g6g	29.974	29.794	29.324	29.244	28.891	28.628								
	M30x0.75	6g	29.978	29.838	29.491	29.379	29.166	28.917	6H	29.188	29.378	29.513	29.663	30.000	30.258	26.500
	M30x0.75	4g6g	29.978	29.838	29.491	29.420	29.166	28.958								
32	M32x2	6g	31.962	31.682	30.663	30.493	29.797	29.261	6H	29.835	30.210	30.701	30.925	32.000	32.513	28.000
	M32x2	4g6g	31.962	31.682	30.663	30.557	29.797	29.325								
	M32x1.5	6g	31.968	31.732	30.994	30.844	30.344	29.920	6H	30.376	30.676	31.026	31.226	32.000	32.417	28.000
	M32x1.5	4g6g	31.968	31.732	30.994	30.899	30.344	29.975								
33	M33x3.5	6g	32.968	32.543	30.695	30.483	29.179	28.327	6H	29.211	29.771	30.727	31.007	33.000	33.785	29.500
	M33x3.5	4g6g	32.968	32.543	30.695	30.563	29.179	28.407								
	M33x3	6g	32.952	32.577	31.003	30.803	29.704	28.955	6H	29.752	30.252	31.051	31.316	33.000	33.698	29.500
	M33x3	4g6g	32.952	32.577	31.003	30.878	29.704	29.030								
	M33x2	6g	32.962	32.682	31.663	31.493	30.797	30.261	6H	30.835	31.210	31.701	31.925	33.000	33.513	29.500
	M33x2	4g6g	32.962	32.682	31.663	31.557	30.797	30.325								
	M33x1.5	6g	32.968	32.732	31.994	31.844	31.344	30.920	6H	31.376	31.676	32.026	32.226	33.000	33.417	29.500
	M33x1.5	4g6g	32.968	32.732	31.994	31.899	31.344	30.975								
	M33x1	6g	32.974	32.794	32.324	32.199	31.891	31.583	6H	31.917	32.153	32.350	32.520	33.000	33.314	29.500
	M33x1	4g6g	32.974	32.794	32.324	32.244	31.891	31.628								
	M33x0.75	6g	32.978	32.838	32.491	32.379	32.166	31.917	6H	32.188	32.378	32.513	32.663	33.000	33.258	29.500
	M33x0.75	4g6g	32.978	32.838	32.491	32.420	32.166	31.958								
35	M35x1.5	6g	34.968	34.732	33.994	33.844	33.344	33.920	6H	33.376	33.676	34.026	34.226	35.000	35.416	31.000
	M35x1.5	4g6g	34.968	34.732	33.994	33.899	33.344	32.975								
36	M36x4	6g	35.940	35.465	33.342	33.118	31.610	30.654	6H	31.670	32.270	33.402	33.702	36.000	36.877	31.000

mm

		External外螺紋							Internal内螺紋							
Size	Thread Designation	Class	Major Dia大徑		Pitch Dia中徑		Minor Dia		Class	Minor Dia		Pitch Dia		Major Dia		Tap Drill
			Max	Min	Max	Min	Max	Min		Min	Max	Min	Max	Min	Max	Basic
	M36x4	4g6g	35.940	35.465	33.342	33.202	31.610	30.738								
	M36x3	6g	35.952	35.577	34.003	33.803	32.704	31.955	6H	32.752	33.252	34.051	34.316	36.000	36.698	31.000
	M36x3	4g6g	35.952	35.577	34.003	33.878	32.704	32.030								
	M36x2	6g	35.962	35.682	34.663	34.493	33.797	33.261	6H	33.835	34.210	34.701	34.925	36.000	36.513	31.000
	M36x2	4g6g	35.962	35.682	34.663	34.557	33.797	33.325								
	M36x1.5	6g	35.968	35.732	34.994	34.844	34.344	33.920	6H	34.376	34.676	35.026	35.226	36.000	36.417	31.000
	M36x1.5	4g6g	35.968	35.732	34.994	34.899	34.344	33.975								
	M36x1	6g	35.974	35.794	35.324	35.199	34.891	34.583	6H	34.917	35.153	35.350	35.520	36.000	36.314	31.000
	M36x1	4g6g	35.974	35.794	35.324	35.244	34.891	34.628								
38	M38x1.5	6g	37.968	37.732	36.994	36.844	36.344	35.920	6H	36.376	36.676	37.026	37.226	38.000	38.417	35.000
	M38x1.5	4g6g	37.968	37.732	36.994	36.899	36.344	35.975								
39	M39x4	6g	38.940	38.465	36.342	36.118	34.610	33.654	6H	34.670	35.270	36.402	36.702	39.000	39.877	34.000
	M39x4	4g6g	38.940	38.465	36.342	36.202	34.610	33.738								
	M39x3	6g	38.952	38.577	37.003	36.803	35.704	34.955	6H	35.752	36.252	37.051	37.316	39.000	39.698	34.000
	M39x3	4g6g	38.952	38.577	37.003	36.878	35.704	35.030								
	M39x2	6g	38.962	38.682	37.663	37.493	36.797	36.261	6H	36.835	37.210	37.701	37.925	39.000	39.513	35.000
	M39x2	4g6g	38.962	38.682	37.663	37.557	36.797	36.325								
	M39x1.5	6g	38.968	38.732	37.994	37.844	37.344	36.920	6H	37.376	37.676	38.026	38.226	39.000	39.417	36.000
	M39x1.5	4g6g	38.968	38.732	37.994	37.899	37.344	36.975								
	M39x1	6g	38.974	38.794	38.324	38.199	37.891	37.583	6H	37.917	38.153	38.350	38.520	39.000	39.314	36.000
	M39x1	4g6g	38.974	38.794	38.324	38.244	37.891	37.628								
40	M40x3	6g	39.952	39.577	38.003	37.803	36.704	35.955	6H	36.752	37.252	38.051	38.316	40.000	40.698	36.000
	M40x3	4g6g	39.952	39.577	38.003	37.878	36.704	36.030								
	M40x2.5	6g	39.958	39.623	38.334	38.144	37.252	36.604	6H	37.294	37.744	38.376	38.626	40.000	40.611	36.000
	M40x2.5	4g6g	39.958	39.623	38.334	38.215	37.252	36.674								
	M40x2	6g	39.962	39.682	38.663	38.493	37.797	37.261	6H	37.835	38.210	38.701	38.925	40.000	40.513	36.000
	M40x2	4g6g	39.962	39.682	38.663	38.557	37.797	37.325								
	M40x1.5	6g	39.968	39.732	38.994	38.844	38.344	37.920	6H	38.376	38.676	39.026	39.226	40.000	40.416	36.000
	M40x1.5	4g6g	39.968	39.732	38.994	38.899	38.344	37.975								
42	M42x4.5	6g	41.937	41.437	39.014	38.778	37.066	36.006	6H	37.129	37.799	39.077	39.392	42.000	42.965	37.500
	M42x4.5	4g6g	41.937	41.437	39.014	38.864	37.066	36.092								
	M42x4	6g	41.940	41.465	39.342	39.118	37.610	36.654	6H	37.670	38.270	39.402	39.702	42.000	42.877	36.000
	M42x4	4g6g	41.940	41.465	39.342	39.202	37.610	36.738								
	M42x3	6g	41.952	41.577	40.003	39.803	38.704	37.955	6H	38.752	39.252	40.051	40.316	42.000	42.698	37.500
	M42x3	4g6g	41.952	41.577	40.003	39.878	38.704	38.030								
	M42x2	6g	41.962	41.682	40.663	40.493	39.797	39.261	6H	39.835	40.210	40.701	40.925	42.000	42.513	37.500
	M42x2	4g6g	41.962	41.682	40.663	40.557	39.797	39.325								
	M42x1.5	6g	41.968	41.732	40.994	40.844	40.344	39.920	6H	40.376	40.676	41.026	41.226	42.000	42.417	39.000
	M42x1.5	4g6g	41.968	41.732	40.994	40.899	40.344	39.975								
	M42x1	6g	41.974	41.794	41.324	41.199	40.891	40.583	6H	40.917	41.153	41.350	41.520	42.000	42.314	39.000
	M42x1	4g6g	41.974	41.794	41.324	41.244	40.891	40.628								
45	M45x4.5	6g	44.937	44.437	42.014	41.778	40.066	39.006	6H	40.129	40.799	42.077	42.392	45.000	45.965	39.000
	M45x4.5	4g6g	44.937	44.437	42.014	41.864	40.066	39.092								
	M45x4	6g	44.940	44.465	42.342	42.118	40.610	39.654	6H	40.670	41.270	42.402	42.702	45.000	45.877	39.000
	M45x4	4g6g	44.940	44.465	42.342	42.202	40.610	39.738								
	M45x3	6g	44.952	44.577	43.003	42.803	41.704	40.955	6H	41.752	42.252	43.051	43.316	45.000	45.698	40.500
	M45x3	4g6g	44.952	44.577	43.003	42.878	41.704	41.030								
	M45x2	6g	44.962	44.682	43.663	43.493	42.797	42.261	6H	42.835	43.210	43.701	43.925	45.000	45.513	40.500
	M45x2	4g6g	44.962	44.682	43.663	43.557	42.797	42.325								
	M45x1.5	6g	44.968	44.732	43.994	43.844	43.344	42.920	6H	43.376	43.676	44.026	44.226	45.000	45.416	40.500

mm

		External外螺紋							Internal内螺紋							
Size	Thread Designation	Class	Major Dia大徑		Pitch Dia中徑		Minor Dia		Class	Minor Dia		Pitch Dia		Major Dia		Tap Drill
			Max	Min	Max	Min	Max	Min		Min	Max	Min	Max	Min	Max	Basic
	M45x1.5	4g6g	44.968	44.732	43.994	43.899	43.344	42.975								
	M45x1	6g	44.974	44.794	44.324	44.199	43.891	43.583	6H	43.917	44.153	44.350	44.520	45.000	45.314	43.000
48	M45x1	4g6g	44.974	44.794	44.324	44.244	43.891	43.628								
	M48x5	6g	47.929	47.399	44.681	44.431	42.516	41.351	6H	42.587	43.297	44.752	45.087	48.000	49.057	43.000
	M48x5	4g6g	47.929	47.399	44.681	44.521	42.516	41.441								
	M48x4	6g	47.940	47.465	45.342	45.106	43.610	42.642	6H	43.670	44.270	45.402	45.717	48.000	48.892	43.000
	M48x4	4g6g	47.940	47.465	45.342	45.192	43.610	42.728								
	M48x3	6g	47.952	47.577	46.003	45.791	44.704	43.943	6H	44.752	45.252	46.051	46.331	48.000	48.713	43.000
	M48x3	4g6g	47.952	47.577	46.003	45.871	44.704	44.023								
	M48x2	6g	47.962	47.682	46.663	46.483	45.797	45.251	6H	45.835	46.210	46.701	46.937	48.000	48.525	43.000
	M48x2	4g6g	47.962	47.682	46.663	46.551	45.797	45.319								
	M48x1.5	6g	47.968	47.732	46.994	46.834	46.344	45.910	6H	46.376	46.676	47.026	47.238	48.000	48.429	45.000
	M48x1.5	4g6g	47.968	47.732	46.994	46.894	46.344	45.970								
50	M50x4	6g	49.940	49.465	47.342	47.106	45.610	44.642	6H	45.670	46.270	47.402	47.717	50.000	50.892	45.000
	M50x4	4g6g	49.940	49.465	47.342	47.192	45.610	44.728								
	M50x3	6g	49.952	49.577	48.003	47.791	46.704	45.943	6H	46.752	47.252	48.051	48.331	50.000	50.713	45.000
	M50x3	4g6g	49.952	49.577	48.003	47.871	46.704	46.023								
	M50x2	6g	49.962	49.682	48.663	48.483	47.797	47.251	6H	47.835	48.210	48.701	48.937	50.000	50.525	45.000
	M50x2	4g6g	49.962	49.682	48.663	48.551	47.797	47.319								
	M50x1.5	6g	49.968	49.732	48.994	48.834	48.344	47.910	6H	48.376	48.676	49.026	49.238	50.000	50.428	45.000
	M50x1.5	4g6g	49.968	49.732	48.994	48.894	48.344	47.970								
52	M52x5	6g	51.929	51.399	48.681	48.445	46.516	45.365	6H	46.587	47.297	48.752	49.067	52.000	53.037	45.000
	M52x5	4g6g	51.929	51.399	48.681	48.531	46.516	45.451								
	M52x4	6g	51.940	51.465	49.342	49.106	47.610	46.642	6H	47.670	48.270	49.402	49.717	52.000	52.892	45.000
	M52x4	4g6g	51.940	51.465	49.342	49.192	47.610	46.728								
	M52x3	6g	51.952	51.577	50.003	49.791	48.704	47.943	6H	48.752	49.252	50.051	50.331	52.000	52.713	45.000
	M52x3	4g6g	51.952	51.577	50.003	49.871	48.704	48.023								
	M52x2	6g	51.962	51.682	50.663	50.483	49.797	49.251	6H	49.835	50.210	50.701	50.937	52.000	52.525	48.000
	M52x2	4g6g	51.962	51.682	50.663	50.551	49.797	49.319								
	M52x1.5	6g	51.968	51.732	50.994	50.834	50.344	49.910	6H	50.376	50.676	51.026	51.238	52.000	52.429	48.000
	M52x1.5	4g6g	51.968	51.732	50.994	50.894	50.344	49.970								
55	M55x4	6g	54.940	54.465	52.342	52.106	50.610	49.642	6H	50.670	51.270	52.402	52.717	55.000	55.892	48.000
	M55x4	4g6g	54.940	54.465	52.342	52.192	50.610	49.728								
	M55x3	6g	54.952	54.577	53.003	52.791	51.704	50.943	6H	51.752	52.252	53.051	53.331	55.000	55.713	48.000
	M55x3	4g6g	54.952	54.577	53.003	52.871	51.704	51.023								
	M55x2	6g	54.962	54.682	53.663	53.483	52.797	52.251	6H	52.835	53.210	53.701	53.937	55.000	55.525	50.000
	M55x2	4g6g	54.962	54.682	53.663	53.551	52.797	52.319								
	M55x1.5	6g	54.968	54.732	53.994	53.834	53.344	52.910	6H	53.376	53.676	54.026	54.238	55.000	55.428	50.000
	M55x1.5	4g6g	54.968	54.732	53.994	53.894	53.344	52.970								
56	M56x6.5	6g	55.915	55.285	51.693	51.393	48.879	47.389	6H	48.964	49.814	51.778	52.178	56.000	57.338	48.000
	M56x6.5	4g6g	55.915	55.285	51.693	51.503	48.879	47.499								
	M56x5.5	6g	55.925	55.365	52.353	52.088	49.971	48.700	6H	50.046	50.796	52.428	52.783	56.000	57.149	50.500
	M56x5.5	4g6g	55.925	55.365	52.353	52.183	49.971	48.795								
	M56x4	6g	55.940	55.465	53.342	53.106	51.610	50.642	6H	51.670	52.270	53.402	53.717	56.000	56.892	50.000
	M56x4	4g6g	55.940	55.465	53.342	53.192	51.610	50.728								
	M56x3	6g	55.952	55.577	54.003	53.791	52.704	51.943	6H	52.752	53.252	54.051	54.331	56.000	56.713	50.000
	M56x3	4g6g	55.952	55.577	54.003	53.871	52.704	52.023								
	M56x2	6g	55.962	55.682	54.663	54.483	53.797	53.251	6H	53.835	54.210	54.701	54.937	56.000	56.525	50.500
	M56x2	4g6g	55.962	55.682	54.663	54.551	53.797	53.319								
	M56x1.5	6g	55.968	55.732	54.994	54.834	54.344	53.910	6H	54.376	54.676	55.026	55.238	56.000	56.429	52.000

mm

		External外螺紋							Internal内螺紋							
Size	Thread Designation	Class	Major Dia大徑		Pitch Dia中徑		Minor Dia		Class	Minor Dia		Pitch Dia		Major Dia		Tap Drill
			Max	Min	Max	Min	Max	Min		Min	Max	Min	Max	Min	Max	Basic
	M56x1.5	4g6g	55.968	55.732	54.994	54.894	54.344	53.970								
	M56x1	6g	55.974	55.794	55.324	55.184	54.891	54.568	6H	54.917	55.153	55.350	55.540	56.000	56.334	52.000
	M56x1	4g6g	55.974	55.794	55.324	55.234	54.891	54.618								
58	M58x4	6g	57.940	57.465	55.342	55.106	53.610	52.642	6H	53.670	54.270	55.402	55.717	58.000	58.892	50.500
	M58x4	4g6g	57.940	57.465	55.342	55.192	53.610	52.728								
	M58x3	6g	57.952	57.577	56.003	55.791	54.704	53.943	6H	54.752	55.252	56.051	56.331	58.000	58.713	52.000
	M58x3	4g6g	57.952	57.577	56.003	55.871	54.704	54.023								
	M58x2	6g	57.962	57.682	56.663	56.483	55.797	55.251	6H	55.835	56.210	56.701	56.937	58.000	58.525	52.000
	M58x2	4g6g	57.962	57.682	56.663	56.551	55.797	55.319								
	M58x1.5	6g	57.968	57.732	56.994	56.834	56.344	55.910	6H	56.376	56.676	57.026	57.238	58.000	58.429	54.500
	M58x1.5	4g6g	57.968	57.732	56.994	56.894	56.344	55.970								
60	M60x5.5	6g	59.925	59.365	56.353	56.088	53.971	52.700	6H	54.046	54.796	56.428	56.783	60.000	61.149	54.500
	M60x5.5	4g6g	59.925	59.365	56.353	56.183	53.971	52.795								
	M60x4	6g	59.940	59.465	57.342	57.106	55.610	54.642	6H	55.670	56.270	57.402	57.717	60.000	60.892	52.000
	M60x4	4g6g	59.940	59.465	57.342	57.192	55.610	54.728								
	M60x3	6g	59.952	59.577	58.003	57.791	56.704	55.943	6H	56.752	57.252	58.051	58.331	60.000	60.713	54.500
	M60x3	4g6g	59.952	59.577	58.003	57.871	56.704	56.023								
	M60x2	6g	59.962	59.682	58.663	58.483	57.797	57.251	6H	57.835	58.210	58.701	58.937	60.000	60.525	54.500
	M60x2	4g6g	59.962	59.682	58.663	58.551	57.797	57.319								
	M60x1.5	6g	59.968	59.732	58.994	58.834	58.344	57.910	6H	58.376	58.676	59.026	59.238	60.000	60.428	54.500
	M60x1.5	4g6g	59.968	59.732	58.994	58.894	58.344	57.970								
	M60x1	6g	59.974	59.794	59.324	59.184	58.891	58.568	6H	58.917	59.153	59.350	59.540	60.000	60.334	58.000
	M60x1	4g6g	59.974	59.794	59.324	59.234	58.891	58.618								
62	M62x4	6g	61.940	61.465	59.342	59.106	57.610	56.642	6H	57.670	58.270	59.402	59.717	62.000	62.892	56.000
	M62x4	4g6g	61.940	61.465	59.342	59.192	57.610	56.728								
	M62x3	6g	61.952	61.577	60.003	59.791	58.704	57.943	6H	58.752	59.252	60.051	60.331	62.000	62.713	56.000
	M62x3	4g6g	61.952	61.577	60.003	59.871	58.704	58.023								
	M62x2	6g	61.962	61.682	60.663	60.483	59.797	59.251	6H	59.835	60.210	60.701	60.937	62.000	62.525	58.000
	M62x2	4g6g	61.962	61.682	60.663	60.551	59.797	59.319								
	M62x1.5	6g	61.968	61.732	60.994	60.834	60.344	59.910	6H	60.376	60.676	61.026	61.238	62.000	62.429	58.000
	M62x1.5	4g6g	61.968	61.732	60.994	60.894	60.344	59.970								
63	M63x1.5	6g	62.968	62.732	61.994	61.834	61.344	60.910	6H	61.376	61.676	62.026	62.238	63.000	63.429	58.000
	M63x1.5	4g6g	62.968	62.732	61.994	61.894	61.344	60.970								
64	M64x6	6g	63.920	63.320	60.023	59.743	57.425	56.047	6H	57.505	58.305	60.103	60.478	64.000	65.241	58.000
	M64x6	4g6g	63.920	63.320	60.023	59.843	57.425	56.147								
	M64x5.5	6g	63.925	63.365	60.353	60.088	57.971	56.700	6H	58.046	58.796	60.428	60.783	64.000	65.149	54.500
	M64x5.5	4g6g	63.925	63.365	60.353	60.183	57.971	56.795								
	M64x4	6g	63.940	63.465	61.342	61.106	59.610	58.642	6H	59.670	60.270	61.402	61.717	64.000	64.892	58.000
	M64x4	4g6g	63.940	63.465	61.342	61.192	59.610	58.728								
	M64x3	6g	63.952	63.577	62.003	61.791	60.704	59.943	6H	60.752	61.252	62.051	62.331	64.000	64.713	58.000
	M64x3	4g6g	63.952	63.577	62.003	61.871	60.704	60.023								
	M64x2	6g	63.962	63.682	62.663	62.483	61.797	61.251	6H	61.835	62.210	62.701	62.937	64.000	64.525	58.000
	M64x2	4g6g	63.962	63.682	62.663	62.551	61.797	61.319								
	M64x1.5	6g	63.968	63.732	62.994	62.834	62.344	61.910	6H	62.376	62.676	63.026	63.238	64.000	64.429	60.000
	M64x1.5	4g6g	63.968	63.732	62.994	62.894	62.344	61.970								
	M64x1	6g	63.974	63.794	63.324	63.184	62.891	62.568	6H	62.917	63.153	63.350	63.540	64.000	64.334	60.000
	M64x1	4g6g	63.974	63.794	63.324	63.234	62.891	62.618								
65	M65x4	6g	64.940	64.465	62.342	62.106	60.610	59.642	6H	60.670	61.270	62.402	62.717	65.000	65.892	58.000
	M65x4	4g6g	64.940	64.465	62.342	62.192	60.610	59.728								
	M65x3	6g	64.952	64.577	63.003	62.791	61.704	60.943	6H	61.752	62.252	63.051	63.331	65.000	65.713	60.000

mm

		External外螺紋							Internal内螺紋							
Size	Thread Designation	Class	Major Dia大徑		Pitch Dia中徑		Minor Dia		Class	Minor Dia		Pitch Dia		Major Dia		Tap Drill
			Max	Min	Max	Min	Max	Min		Min	Max	Min	Max	Min	Max	Basic
	M65x3	4g6g	64.952	64.577	63.003	62.871	61.704	61.023								
	M65x2	6g	64.962	64.682	63.663	63.483	62.797	62.251	6H	62.835	63.210	63.701	63.937	65.000	65.525	60.000
	M65x2	4g6g	64.962	64.682	63.663	63.551	62.797	62.319								
	M65x1.5	6g	64.968	64.732	63.994	63.834	63.344	62.910	6H	63.376	63.676	64.026	64.238	65.000	65.428	59.000
	M65x1.5	4g6g	64.968	64.732	63.994	63.894	63.344	62.970								
68	M68x6	6g	67.920	67.320	64.023	63.743	61.425	60.047	6H	61.505	62.305	64.103	64.478	68.000	69.241	60.000
	M68x6	4g6g	67.920	67.320	64.023	63.843	61.425	60.147								
	M68x4	6g	67.940	67.465	65.342	65.106	63.610	62.642	6H	63.670	64.270	65.402	65.717	68.000	68.892	60.000
	M68x4	4g6g	67.940	67.465	65.342	65.192	63.610	62.728								
	M68x3	6g	67.952	67.577	66.003	65.791	64.704	63.943	6H	64.752	65.252	66.051	66.331	68.000	68.713	60.000
	M68x3	4g6g	67.952	67.577	66.003	65.871	64.704	64.023								
	M68x2	6g	67.962	67.682	66.663	66.483	65.797	65.251	6H	65.835	66.210	66.701	66.937	68.000	68.525	60.000
	M68x2	4g6g	67.962	67.682	66.663	66.551	65.797	65.319								
	M68x1.5	6g	67.968	67.732	66.994	66.834	66.344	65.910	6H	66.376	66.676	67.026	67.238	68.000	68.429	64.000
	M68x1.5	4g6g	67.968	67.732	66.994	66.894	66.344	65.970								
	M68x1	6g	67.974	67.794	67.324	67.184	66.891	66.568	6H	66.917	67.153	67.350	67.540	68.000	68.334	64.000
	M68x1	4g6g	67.974	67.794	67.324	67.234	66.891	66.618								
70	M70x6	6g	69.920	69.320	66.023	65.743	63.425	62.047	6H	63.505	64.305	66.103	66.478	70.000	71.241	60.000
	M70x6	4g6g	69.920	69.320	66.023	65.843	63.425	62.147								
	M70x4	6g	69.940	69.465	67.342	67.106	65.610	64.642	6H	65.670	66.270	67.402	67.717	70.000	70.892	60.000
	M70x4	4g6g	69.940	69.465	67.342	67.192	65.610	64.728								
	M70x3	6g	69.952	69.577	68.003	67.791	66.704	65.943	6H	66.752	67.252	68.051	68.331	70.000	70.713	64.000
	M70x3	4g6g	69.952	69.577	68.003	67.871	66.704	66.023								
	M70x2	6g	69.962	69.682	68.663	68.483	67.797	67.251	6H	67.835	68.210	68.701	68.937	70.000	70.525	64.000
	M70x2	4g6g	69.962	69.682	68.663	68.551	67.797	67.319								
	M70x1.5	6g	69.968	69.732	68.994	68.834	68.344	67.910	6H	68.376	68.676	69.026	69.238	70.000	70.428	64.000
	M70x1.5	4g6g	69.968	69.732	68.994	68.894	68.344	67.970								
72	M72x6	6g	71.920	71.320	68.023	67.743	65.425	64.047	6H	65.505	66.305	68.103	68.478	72.000	73.241	65.000
	M72x6	4g6g	71.920	71.320	68.023	67.843	65.425	64.147								
	M72x4	6g	71.940	71.465	69.342	69.106	67.610	66.642	6H	67.670	68.270	69.402	69.717	72.000	72.892	64.000
	M72x4	4g6g	71.940	71.465	69.342	69.192	67.610	66.728								
	M72x3	6g	71.952	71.577	70.003	69.791	68.704	67.943	6H	68.752	69.252	70.051	70.331	72.000	72.713	65.000
	M72x3	4g6g	71.952	71.577	70.003	69.871	68.704	68.023								
	M72x2	6g	71.962	71.682	70.663	70.483	69.797	69.251	6H	69.835	70.210	70.701	70.937	72.000	72.525	65.000
	M72x2	4g6g	71.962	71.682	70.663	70.551	69.797	69.319								
	M72x1.5	6g	71.968	71.732	70.994	70.834	70.344	69.910	6H	70.376	70.676	71.026	71.238	72.000	72.429	68.000
	M72x1.5	4g6g	71.968	71.732	70.994	70.894	70.344	69.970								
	M72x1	6g	71.974	71.794	71.324	71.184	70.891	70.568	6H	70.917	71.153	71.350	71.540	72.000	72.334	68.000
	M72x1	4g6g	71.974	71.794	71.324	71.234	70.891	70.618								
75	M75x6	6g	74.920	74.320	71.023	70.743	68.425	67.047	6H	68.505	69.305	71.103	71.478	75.000	76.241	65.000
	M75x6	4g6g	74.920	74.320	71.023	70.843	68.425	67.147								
	M75x4	6g	74.940	74.465	72.342	72.106	70.610	69.642	6H	70.670	71.270	72.402	72.717	75.000	75.892	65.000
	M75x4	4g6g	74.940	74.465	72.342	72.192	70.610	69.728								
	M75x3	6g	74.952	74.577	73.003	72.791	71.704	70.943	6H	71.752	72.252	73.051	73.331	75.000	75.713	68.000
	M75x3	4g6g	74.952	74.577	73.003	72.871	71.704	71.023								
	M75x2	6g	74.962	74.682	73.663	73.483	72.797	72.251	6H	72.835	73.210	73.701	73.937	75.000	75.525	68.000
	M75x2	4g6g	74.962	74.682	73.663	73.551	72.797	72.319								
	M75x1.5	6g	74.968	74.732	73.994	73.834	73.344	72.910	6H	73.376	73.676	74.026	74.238	75.000	75.428	68.000
	M75x1.5	4g6g	74.968	74.732	73.994	73.894	73.344	72.970								
76	M76x6	6g	75.920	75.320	72.023	71.743	69.425	68.047	6H	69.505	70.305	72.103	72.478	76.000	77.241	65.000

mm

		External外螺紋							Internal内螺紋							
Size	Thread Designation	Class	Major Dia大徑		Pitch Dia中徑		Minor Dia		Class	Minor Dia		Pitch Dia		Major Dia		Tap Drill
			Max	Min	Max	Min	Max	Min		Min	Max	Min	Max	Min	Max	Basic
	M76x6	4g6g	75.920	75.320	72.023	71.843	69.425	68.147								
	M76x4	6g	75.940	75.465	73.342	73.106	71.610	70.642	6H	71.670	72.270	73.402	73.717	76.000	76.892	68.000
	M76x4	4g6g	75.940	75.465	73.342	73.192	71.610	70.728								
	M76x3	6g	75.952	75.577	74.003	73.791	72.704	71.943	6H	72.752	73.252	74.051	74.331	76.000	76.713	68.000
	M76x3	4g6g	75.952	75.577	74.003	73.871	72.704	72.023								
	M76x2	6g	75.962	75.682	74.663	74.483	73.797	73.251	6H	73.835	74.210	74.701	74.937	76.000	76.525	70.000
	M76x2	4g6g	75.962	75.682	74.663	74.551	73.797	73.319								
	M76x1.5	6g	75.968	75.732	74.994	74.834	74.344	73.910	6H	74.376	74.676	75.026	75.238	76.000	76.429	70.000
	M76x1.5	4g6g	75.968	75.732	74.994	74.894	74.344	73.970								
	M76x1	6g	75.974	75.794	75.324	75.184	74.891	74.568	6H	74.917	75.153	75.350	75.540	76.000	76.334	72.000
	M76x1	4g6g	75.974	75.794	75.324	75.234	74.891	74.618								
78	M78x2	6g	77.962	77.682	76.663	76.483	75.797	75.251	6H	75.835	76.210	76.701	76.937	78.000	78.525	72.000
	M78x2	4g6g	77.962	77.682	76.663	76.551	75.797	75.319								
80	M80x6	6g	79.920	79.320	76.023	75.743	73.425	72.047	6H	73.505	74.305	76.103	76.478	80.000	81.241	72.000
	M80x6	4g6g	79.920	79.320	76.023	75.843	73.425	72.147								
	M80x4	6g	79.940	79.340	77.342	77.106	75.610	74.642	6H	75.670	76.270	77.402	77.717	80.000	80.892	72.000
	M80x4	4g6g	79.940	79.340	77.342	77.192	75.610	74.728								
	M80x3	6g	79.952	79.577	78.003	77.791	76.704	75.943	6H	76.752	77.252	78.051	78.331	80.000	80.713	75.000
	M80x3	4g6g	79.952	79.577	78.003	77.871	76.704	76.023								
	M80x2	6g	79.962	79.682	78.663	78.483	77.797	77.251	6H	77.835	78.210	78.701	78.937	80.000	80.525	72.000
	M80x2	4g6g	79.962	79.682	78.663	78.551	77.797	77.319								
	M80x1.5	6g	79.968	79.732	78.994	78.834	78.344	77.910	6H	78.376	78.676	79.026	79.238	80.000	80.428	72.000
	M80x1.5	4g6g	79.968	79.732	78.994	78.894	78.334	77.970								
	M80x1	6g	79.974	79.794	79.324	79.184	78.891	78.568	6H	78.917	79.153	79.350	79.540	80.000	80.334	75.000
	M80x1	4g6g	79.974	79.794	79.324	79.234	78.891	78.618								
82	M82x2	6g	81.962	81.682	80.663	80.483	79.797	79.251	6H	79.835	80.210	80.701	80.937	82.000	82.525	75.000
	M82x2	4g6g	81.962	81.682	80.663	80.551	79.797	79.319								
85	M85x6	6g	84.920	84.320	81.023	80.743	78.425	77.047	6H	78.505	79.305	81.103	81.478	85.000	86.241	75.000
	M85x6	4g6g	84.920	84.320	81.023	80.843	78.425	77.147								
	M85x4	6g	84.940	84.465	82.342	82.106	80.610	79.642	6H	80.670	81.270	82.402	82.717	85.000	85.892	77.000
	M85x4	4g6g	84.940	84.465	82.342	82.192	80.610	79.728								
	M85x3	6g	84.952	84.577	83.003	82.791	81.704	80.943	6H	81.752	82.252	83.051	83.331	85.000	85.713	77.000
	M85x3	4g6g	84.952	84.577	83.003	82.871	81.704	81.023								
	M85x2	6g	84.962	84.682	83.663	83.483	82.797	82.251	6H	82.835	83.210	83.701	83.937	85.000	85.525	77.000
	M85x2	4g6g	84.962	84.682	83.663	83.551	82.797	82.319								
	M85x1.5	6g	84.968	84.732	83.994	83.834	83.344	82.910	6H	83.376	83.676	84.026	84.238	85.000	85.429	77.000
	M85x1.5	4g6g	84.968	84.732	83.994	83.894	83.344	82.970								
90	M90x6	6g	89.920	89.320	86.023	85.743	83.425	82.047	6H	83.505	84.305	86.103	86.478	90.000	91.241	81.000
	M90x6	4g6g	89.920	89.320	86.023	85.843	83.425	82.147								
	M90x4	6g	89.940	89.465	87.342	87.106	85.610	84.642	6H	85.670	86.270	87.402	87.717	90.000	90.892	81.000
	M90x4	4g6g	89.940	89.465	87.342	87.192	85.610	84.728								
	M90x3	6g	89.952	89.577	88.003	87.791	86.704	85.943	6H	86.752	87.252	88.051	88.331	90.000	90.713	81.000
	M90x3	4g6g	89.952	89.577	88.003	87.871	86.704	86.023								
	M90x2	6g	89.962	89.682	88.663	88.483	87.797	87.251	6H	87.835	88.210	88.701	88.937	90.000	90.525	81.000
	M90x2	4g6g	89.962	89.682	88.663	88.551	87.797	87.319								
	M90x1.5	6g	89.968	89.732	88.994	88.834	88.344	87.910	6H	88.376	88.676	89.026	89.238	90.000	90.429	85.000
	M90x1.5	4g6g	89.968	89.732	88.994	88.894	88.344	87.970								
95	M95x6	6g	94.920	94.320	91.023	90.723	88.425	87.027	6H	88.505	89.305	91.103	91.503	95.000	96.266	85.000
	M95x6	4g6g	94.920	94.320	91.023	90.833	88.425	87.137								
	M95x4	6g	94.940	94.465	92.342	92.092	90.610	89.628	6H	90.670	91.270	92.402	92.737	95.000	95.912	85.000

mm

		External外螺紋							Internal内螺紋							
Size	Thread Designation	Class	Major Dia大徑		Pitch Dia中徑		Minor Dia		Class	Minor Dia		Pitch Dia		Major Dia		Tap Drill
			Max	Min	Max	Min	Max	Min		Min	Max	Min	Max	Min	Max	Basic
	M95x4	4g6g	94.940	94.465	92.342	92.182	90.610	89.718								
	M95x3	6g	94.952	94.577	93.003	92.779	91.704	90.931	6H	91.752	92.252	93.051	93.351	95.000	95.733	86.000
	M95x3	4g6g	94.952	94.577	93.003	92.863	91.704	91.015								
	M95x2	6g	94.962	94.682	93.663	93.473	92.797	92.241	6H	92.835	93.210	93.701	93.951	95.000	95.539	86.000
	M95x2	4g6g	94.962	94.682	93.663	93.545	92.797	92.313								
	M95x1.5	6g	94.968	94.732	93.994	93.814	93.344	92.890	6H	93.376	93.676	94.026	94.262	95.000	95.453	86.000
	M95x1.5	4g6g	94.968	94.732	93.994	93.882	93.344	92.958								
100	M100x6	6g	99.920	99.320	96.023	95.723	93.425	92.027	6H	93.505	94.305	96.103	96.503	100.000	101.266	90.000
	M100x6	4g6g	99.920	99.320	96.023	95.833	93.425	92.137								
	M100x4	6g	99.940	99.465	97.342	97.092	95.610	94.628	6H	95.670	96.270	97.402	97.737	100.000	100.912	90.000
	M100x4	4g6g	99.940	99.465	97.342	97.182	95.610	94.718								
	M100x3	6g	99.952	99.577	98.003	97.779	96.704	95.931	6H	96.752	97.252	98.051	98.351	100.000	100.733	90.000
	M100x3	4g6g	99.952	99.577	98.003	97.863	96.704	96.015								
	M100x2	6g	99.962	99.682	98.663	98.473	97.797	97.241	6H	97.835	98.210	98.701	98.951	100.000	100.539	90.000
	M100x2	4g6g	99.962	99.682	98.663	98.545	97.797	97.313								
	M100x1.5	6g	99.968	99.732	98.994	98.814	98.344	97.890	6H	98.376	98.676	99.026	99.262	100.000	100.453	95.000
	M100x1.5	4g6g	99.968	99.732	98.994	98.882	98.344	97.958								
105	M105x6	6g	104.920	104.320	101.023	100.723	98.425	97.027	6H	98.505	99.305	101.103	101.503	105.000	106.266	95.000
	M105x6	4g6g	104.920	104.320	101.023	100.833	98.425	97.137								
	M105x4	6g	104.940	104.465	102.342	102.092	100.610	99.628	6H	100.670	101.270	102.402	102.737	105.000	105.912	95.000
	M105x4	4g6g	104.940	104.465	102.342	102.182	100.610	99.718								
	M105x3	6g	104.952	104.577	103.003	102.779	101.704	100.931	6H	101.752	102.252	103.051	103.351	105.000	105.733	99.000
	M105x3	4g6g	104.952	104.577	103.003	102.863	101.704	101.015								
	M105x2	6g	104.962	104.682	103.663	103.473	102.797	102.241	6H	102.835	103.210	103.701	103.951	105.000	105.539	95.000
	M105x2	4g6g	104.962	104.682	103.663	103.545	102.797	102.313								
	M105x1.5	6g	104.968	104.732	103.994	103.814	103.344	102.890	6H	103.376	103.676	104.026	104.262	105.000	105.453	99.000
	M105x1.5	4g6g	104.968	104.732	103.994	103.882	103.344	102.958								
110	M110x6	6g	109.920	109.320	106.023	105.723	103.425	102.027	6H	103.505	104.305	106.103	106.503	110.000	111.266	99.000
	M110x6	4g6g	109.920	109.320	106.023	105.833	103.425	102.137								
	M110x4	6g	109.940	109.465	107.342	107.092	105.610	104.628	6H	105.670	106.270	107.402	107.737	110.000	110.912	99.000
	M110x4	4g6g	109.940	109.465	107.342	107.182	105.610	104.718								
	M110x3	6g	109.952	109.577	108.003	107.779	106.704	105.931	6H	106.752	107.252	108.051	108.351	110.000	110.733	99.000
	M110x3	4g6g	109.952	109.577	108.003	107.863	106.704	106.015								
	M110x2	6g	109.962	109.682	108.663	108.473	107.797	107.241	6H	107.835	108.210	108.701	108.951	110.000	110.539	99.000
	M110x2	4g6g	109.962	109.682	108.663	108.545	107.797	107.313								
	M110x1.5	6g	109.968	109.732	108.994	108.814	108.344	107.890	6H	108.376	108.676	109.026	109.262	110.000	110.453	99.000
	M110x1.5	4g6g	109.968	109.732	108.994	108.882	108.344	107.958								
115	M115x6	6g	114.920	114.320	111.023	110.723	108.425	107.027	6H	108.505	109.305	111.103	111.503	115.000	116.266	99.000
	M115x6	4g6g	114.920	114.320	111.023	110.833	108.425	107.137								
	M115x4	6g	114.940	114.465	112.342	112.092	110.610	109.628	6H	110.670	111.270	112.402	112.737	115.000	115.912	108.000
	M115x4	4g6g	114.940	114.465	112.342	112.182	110.610	109.718								
	M115x3	6g	114.952	114.577	113.003	112.779	111.704	110.931	6H	111.752	112.252	113.051	113.351	115.000	115.733	108.000
	M115x3	4g6g	114.952	114.577	113.003	112.863	111.704	111.015								
	M115x2	6g	114.962	114.682	113.663	113.473	112.797	112.241	6H	112.835	113.210	113.701	113.951	115.000	115.539	108.000
	M115x2	4g6g	114.962	114.682	113.663	113.543	112.797	112.311								
	M115x1.5	6g	114.968	114.732	113.994	113.814	113.344	112.890	6H	113.376	113.676	114.026	114.262	115.000	115.453	108.000
	M115x1.5	4g6g	114.968	114.732	113.994	113.882	113.344	112.958								
120	M120x6	6g	119.920	119.320	116.023	115.723	113.425	112.027	6H	113.505	114.305	116.103	116.503	120.000	121.266	108.000
	M120x6	4g6g	119.920	119.320	116.023	115.833	113.425	112.137								
	M120x4	6g	119.940	119.465	117.342	117.092	115.610	114.628	6H	115.670	116.270	117.402	117.737	120.000	120.912	108.000

mm

		External外螺紋							Internal内螺紋							
Size	Thread Designation	Class	Major Dia大徑		Pitch Dia中徑		Minor Dia		Class	Minor Dia		Pitch Dia		Major Dia		Tap Drill
			Max	Min	Max	Min	Max	Min		Min	Max	Min	Max	Min	Max	Basic
	M120x4	4g6g	119.940	119.465	117.342	117.182	115.610	114.718								
	M120x3	6g	119.952	119.577	118.003	117.779	116.704	115.931	6H	116.752	117.252	118.051	118.351	120.000	120.733	108.000
	M120x3	4g6g	119.952	119.577	118.003	117.863	116.704	116.015								
	M120x2	6g	119.962	119.682	118.663	118.473	117.797	117.241	6H	117.835	118.210	118.701	118.951	120.000	120.539	108.000
	M120x2	4g6g	119.962	119.682	118.663	118.545	117.797	117.313								
	M120x1.5	6g	119.968	119.732	118.994	118.814	118.344	117.890	6H	118.376	118.676	119.026	119.262	120.000	120.453	110.000
	M120x1.5	4g6g	119.968	119.732	118.994	118.882	118.344	117.958								
125	M125x8	6g	124.900	124.190	119.704	119.369	116.240	114.441	6H	116.340	117.340	119.804	120.254	125.000	126.605	110.000
	M125x8	4g6g	124.900	124.190	119.704	119.492	116.240	114.564								
	M125x6	6g	124.920	124.320	121.023	120.723	118.425	117.027	6H	118.505	119.305	121.103	121.503	125.000	126.266	110.000
	M125x6	4g6g	124.920	124.320	121.023	120.833	118.425	117.137								
	M125x4	6g	124.940	124.465	122.342	122.092	120.610	119.628	6H	120.670	121.270	122.402	122.737	125.000	125.912	110.000
	M125x4	4g6g	124.940	124.465	122.342	122.182	120.610	119.718								
	M125x3	6g	124.952	124.577	123.003	122.779	121.704	120.931	6H	121.752	122.252	123.051	123.351	125.000	125.733	110.000
	M125x3	4g6g	124.952	124.577	123.003	122.863	121.704	121.015								
	M125x2	6g	124.962	124.682	123.663	123.473	122.797	122.241	6H	122.835	123.210	123.701	123.951	125.000	125.539	117.000
	M125x2	4g6g	124.962	124.682	123.663	123.543	122.797	122.311								
	M125x1.5	6g	124.968	124.732	123.994	123.814	123.344	122.890	6H	123.376	123.676	124.026	124.262	125.000	125.453	117.000
	M125x1.5	4g6g	124.968	124.732	123.994	123.882	123.344	122.958								
130	M130x8	6g	129.900	129.190	124.704	124.369	121.240	119.441	6H	121.340	122.340	124.804	125.254	130.000	131.605	117.000
	M130x8	4g6g	129.900	129.190	124.704	124.492	121.240	119.564								
	M130x6	6g	129.920	129.320	126.023	125.723	123.425	122.027	6H	123.505	124.305	126.103	126.503	130.000	131.266	117.000
	M130x6	4g6g	129.920	129.320	126.023	125.833	123.425	122.137								
	M130x4	6g	129.940	129.465	127.342	127.092	125.610	124.628	6H	125.670	126.270	127.402	127.737	130.000	130.912	117.000
	M130x4	4g6g	129.940	129.465	127.342	127.182	125.610	124.718								
	M130x3	6g	129.952	129.577	128.003	127.779	126.704	125.931	6H	126.752	127.252	128.051	128.351	130.000	130.733	117.000
	M130x3	4g6g	129.952	129.577	128.003	127.863	126.704	126.015								
	M130x2	6g	129.962	129.682	128.663	128.473	127.797	127.241	6H	127.835	128.210	128.701	128.951	130.000	130.539	117.000
	M130x2	4g6g	139.962	139.682	138.663	138.545	137.797	137.313								
	M130x1.5	6g	129.968	129.732	128.994	128.814	128.344	127.890	6H	128.376	128.676	129.026	129.262	130.000	130.453	117.000
	M130x1.5	4g6g	129.968	129.732	128.994	128.882	128.344	127.958								
135	M135x6	6g	134.920	134.320	131.023	130.723	128.425	127.027	6H	128.505	129.305	131.103	131.503	135.000	136.266	117.000
	M135x6	4g6g	134.920	134.320	131.023	130.833	128.425	127.137								
	M135x4	6g	134.940	134.465	132.342	132.092	130.610	129.628	6H	130.670	131.270	132.402	132.737	135.000	135.912	117.000
	M135x4	4g6g	134.940	134.465	132.342	132.182	130.610	129.718								
	M135x3	6g	134.952	134.577	133.003	132.779	131.704	130.931	6H	131.752	132.252	133.051	133.351	135.000	135.733	126.000
	M135x3	4g6g	134.952	134.577	133.003	132.863	131.704	131.015								
	M135x2	6g	134.962	134.682	133.663	133.473	132.797	132.241	6H	132.835	133.210	133.701	133.951	135.000	135.539	126.000
	M135x2	4g6g	134.962	134.682	133.663	133.543	132.797	132.311								
	M135x1.5	6g	134.968	134.732	133.994	133.814	133.344	132.890	6H	133.376	133.676	134.026	134.262	135.000	135.453	126.000
	M135x1.5	4g6g	134.968	134.732	133.994	133.882	133.344	132.958								
140	M140x8	6g	139.900	139.190	134.704	134.369	131.240	129.441	6H	131.340	132.340	134.804	135.254	140.000	141.605	126.000
	M140x8	4g6g	139.900	139.190	134.704	134.492	131.240	129.564								
	M140x6	6g	139.920	139.320	136.023	135.723	133.425	132.027	6H	133.505	134.305	136.103	136.503	140.000	141.266	126.000
	M140x6	4g6g	139.920	139.320	136.023	135.833	133.425	132.137								
	M140x4	6g	139.940	139.465	137.342	137.092	135.610	134.628	6H	135.670	136.270	137.402	137.737	140.000	140.912	126.000
	M140x4	4g6g	139.940	139.465	137.342	137.182	135.610	134.718								
	M140x3	6g	139.952	139.577	138.003	137.779	136.704	135.931	6H	136.752	137.252	138.051	138.351	140.000	140.733	126.000
	M140x3	4g6g	139.952	139.577	138.003	137.863	136.704	136.015								
	M140x2	6g	139.962	139.682	138.663	138.473	137.797	137.241	6H	137.835	138.210	138.701	138.951	140.000	140.539	126.000

mm

		External外螺紋							Internal内螺紋							
Size	Thread Designation	Class	Major Dia大徑		Pitch Dia中徑		Minor Dia		Class	Minor Dia		Pitch Dia		Major Dia		Tap Drill
			Max	Min	Max	Min	Max	Min		Min	Max	Min	Max	Min	Max	Basic
	M140x2	4g6g	139.962	139.682	138.663	138.545	137.797	137.313								
	M140x1.5	6g	139.968	139.732	138.994	138.814	138.344	137.890	6H	138.376	138.676	139.026	139.262	140.000	140.453	126.000
	M140x1.5	4g6g	139.968	139.732	138.994	138.882	138.344	137.958								
145	M145x6	6g	144.920	144.320	141.023	140.723	138.425	137.027	6H	138.505	139.305	141.103	141.503	145.000	146.266	130.000
	M145x6	4g6g	144.920	144.320	141.023	140.833	138.425	137.137								
	M145x4	6g	144.940	144.465	142.342	142.092	140.610	139.628	6H	140.670	141.270	142.402	142.737	145.000	145.912	130.000
	M145x4	4g6g	144.940	144.465	142.342	142.182	140.610	139.718								
	M145x3	6g	144.952	144.577	143.003	142.779	141.704	140.931	6H	141.752	142.252	143.051	143.351	145.000	145.733	130.000
	M145x3	4g6g	144.952	144.577	143.003	142.863	141.704	141.015								
	M145x2	6g	144.962	144.682	143.663	143.473	142.797	142.241	6H	142.835	143.210	143.701	143.951	145.000	145.539	130.000
	M145x2	4g6g	144.962	144.682	143.663	143.543	142.797	142.311								
	M145x1.5	6g	144.968	144.732	143.994	143.814	143.344	142.890	6H	143.376	143.676	144.026	144.262	145.000	145.453	130.000
	M145x1.5	4g6g	144.968	144.732	143.994	143.882	143.344	142.958								
150	M150x8	6g	149.900	149.190	144.704	144.369	141.240	139.441	6H	141.340	142.340	144.804	145.254	150.000	151.605	135.000
	M150x8	4g6g	149.900	149.190	144.704	144.492	141.240	139.564								
	M150x6	6g	149.920	149.320	146.023	145.723	143.425	142.027	6H	143.505	144.305	146.103	146.503	150.000	151.266	135.000
	M150x6	4g6g	149.920	149.320	146.023	145.833	143.425	142.137								
	M150x4	6g	149.940	149.465	147.342	147.092	145.610	144.628	6H	145.670	146.270	147.402	147.737	150.000	150.912	135.000
	M150x4	4g6g	149.940	149.465	147.342	147.182	145.610	144.718								
	M150x3	6g	149.952	149.577	148.003	147.779	146.704	145.931	6H	146.752	147.252	148.051	148.351	150.000	150.733	135.000
	M150x3	4g6g	149.952	149.577	148.003	147.863	146.704	146.015								
	M150x2	6g	149.962	149.682	148.663	148.473	147.797	147.241	6H	147.835	148.210	148.701	148.951	150.000	150.539	135.000
	M150x2	4g6g	149.962	149.682	148.663	148.545	147.797	147.313								
	M150x1.5	6g	149.968	149.732	148.994	148.814	148.344	147.890	6H	148.376	148.676	149.026	149.262	150.000	150.453	135.000
	M150x1.5	4g6g	149.968	149.732	148.994	148.882	148.344	147.958								
155	M155x6	6g	154.920	154.320	151.023	150.723	148.425	147.027	6H	148.505	149.305	151.103	151.503	155.000	156.266	140.000
	M155x6	4g6g	154.920	154.320	151.023	150.833	148.425	147.137								
	M155x4	6g	154.940	154.465	152.342	152.092	150.610	149.628	6H	150.670	151.270	152.402	152.737	155.000	155.912	140.000
	M155x4	4g6g	154.940	154.465	152.342	152.182	150.610	149.718								
	M155x3	6g	154.952	154.577	153.003	152.779	151.704	150.931	6H	151.752	152.252	153.051	153.351	155.000	155.733	140.000
	M155x3	4g6g	154.952	154.577	153.003	152.863	151.704	151.015								
	M155x2	6g	154.962	154.682	153.663	153.473	152.797	152.241	6H	152.835	153.210	153.701	153.951	155.000	155.539	140.000
	M155x2	4g6g	154.962	154.682	153.663	153.543	152.797	152.311								
160	M160x8	6g	159.900	159.190	154.704	154.369	151.240	149.441	6H	151.340	152.340	154.804	155.254	160.000	161.605	144.000
	M160x8	4g6g	159.900	159.190	154.704	154.492	151.240	149.564								
	M160x6	6g	159.920	159.320	156.023	155.723	153.425	152.027	6H	153.505	154.305	156.103	156.503	160.000	161.266	144.000
	M160x6	4g6g	159.920	159.320	156.023	155.833	153.425	152.137								
	M160x4	6g	159.940	159.465	157.342	157.092	155.610	154.628	6H	155.670	156.270	157.402	157.737	160.000	160.912	144.000
	M160x4	4g6g	159.940	159.465	157.342	157.182	155.610	154.718								
	M160x3	6g	159.952	159.577	158.003	157.779	156.704	155.931	6H	156.752	157.252	158.051	158.351	160.000	160.733	144.000
	M160x3	4g6g	159.952	159.577	158.003	157.863	156.704	156.015								
	M160x2	6g	159.962	159.682	158.663	158.473	157.797	157.241	6H	157.835	158.210	158.701	158.951	160.000	160.539	144.000
	M160x2	4g6g	159.962	159.682	158.663	158.543	157.797	157.311								
165	M165x6	6g	164.920	164.320	161.023	160.723	158.425	157.027	6H	158.505	159.305	161.103	161.503	165.000	166.266	148.000
	M165x6	4g6g	164.920	164.320	161.023	160.833	158.425	157.137								
	M165x4	6g	164.940	164.465	162.342	162.092	160.610	159.628	6H	160.670	161.270	162.402	162.737	165.000	165.912	148.000
	M165x4	4g6g	164.940	164.465	162.342	162.182	160.610	159.718								
	M165x3	6g	164.952	164.577	163.003	162.779	161.704	160.931	6H	161.752	162.252	163.051	163.351	165.000	165.733	148.000
	M165x3	4g6g	164.952	164.577	163.003	162.863	161.704	161.015								
	M165x2	6g	164.962	164.682	163.663	163.473	162.797	162.241	6H	162.835	163.210	163.701	163.951	165.000	165.539	148.000

mm

		External外螺紋							Internal内螺紋							
Size	Thread Designation	Class	Major Dia大徑		Pitch Dia中徑		Minor Dia		Class	Minor Dia		Pitch Dia		Major Dia		Tap Drill
			Max	Min	Max	Min	Max	Min		Min	Max	Min	Max	Min	Max	Basic
	M165x2	4g6g	164.962	164.682	163.663	163.543	162.797	162.311								
170	M170x8	6g	169.900	169.190	164.704	164.369	161.240	159.441	6H	161.340	162.340	164.804	165.254	170.000	171.605	153.000
	M170x8	4g6g	169.900	169.190	164.704	164.492	161.240	159.564								
	M170x6	6g	169.920	169.320	166.023	165.723	163.425	162.027	6H	163.505	164.305	166.103	166.503	170.000	171.266	153.000
	M170x6	4g6g	169.920	169.320	166.023	165.833	163.425	162.137								
	M170x4	6g	169.940	169.465	167.342	167.092	165.610	164.628	6H	165.670	166.270	167.402	167.737	170.000	170.912	153.000
	M170x4	4g6g	169.940	169.465	167.342	167.182	165.610	164.718								
	M170x3	6g	169.952	169.577	168.003	167.779	166.704	165.931	6H	166.752	167.252	168.051	168.351	170.000	170.733	153.000
	M170x3	4g6g	169.952	169.577	168.003	167.863	166.704	166.015								
	M170x2	6g	169.962	169.682	168.663	168.473	167.797	167.241	6H	167.835	168.210	168.701	168.951	170.000	170.539	153.000
	M170x2	4g6g	169.962	169.682	168.663	168.543	167.797	167.311								
175	M175x6	6g	174.920	174.320	171.023	170.723	168.425	167.027	6H	168.505	169.305	171.103	171.503	175.000	176.266	158.000
	M175x6	4g6g	174.920	174.320	171.023	170.833	168.425	167.137								
	M175x4	6g	174.940	174.465	172.342	172.092	170.610	169.628	6H	170.670	171.270	172.402	172.737	175.000	175.912	158.000
	M175x4	4g6g	174.940	174.465	172.342	172.182	170.610	169.718								
	M175x3	6g	174.952	174.577	173.003	172.779	171.704	170.931	6H	171.752	172.252	173.051	173.351	175.000	175.733	158.000
	M175x3	4g6g	174.952	174.577	173.003	172.862	171.704	171.014								
	M175x2	6g	174.962	174.682	173.663	173.473	172.797	172.241	6H	172.835	173.210	173.701	173.951	175.000	175.539	158.000
	M175x2	4g6g	174.962	174.682	173.663	173.543	172.797	172.311								
180	M180x8	6g	179.900	179.190	174.704	174.369	171.240	169.441	6H	171.340	172.340	174.804	175.254	180.000	181.605	162.000
	M180x8	4g6g	179.900	179.190	174.704	174.492	171.240	169.564								
	M180x6	6g	179.920	179.320	176.023	175.723	173.425	172.027	6H	173.505	174.305	176.103	176.503	180.000	181.266	162.000
	M180x6	4g6g	179.920	179.320	176.023	175.833	173.425	172.137								
	M180x4	6g	179.940	179.465	177.342	177.092	175.610	174.628	6H	175.670	176.270	177.402	177.737	180.000	180.912	162.000
	M180x4	4g6g	179.940	179.465	177.342	177.182	175.610	174.718								
	M180x3	6g	179.952	179.577	178.003	177.779	176.704	175.931	6H	176.752	177.252	178.051	178.351	180.000	180.733	162.000
	M180x3	4g6g	179.952	179.577	178.003	177.863	176.704	176.015								
	M180x2	6g	179.962	179.682	178.663	178.473	177.797	177.241	6H	177.835	178.210	178.701	178.951	180.000	180.539	162.000
	M180x2	4g6g	179.962	179.682	178.663	178.543	177.797	177.311								
185	M185x6	6g	184.920	184.320	181.023	180.708	178.425	177.012	6H	178.505	179.305	181.103	181.528	185.000	186.291	165.000
	M185x6	4g6g	184.920	184.320	181.023	180.823	178.425	177.127								
	M185x4	6g	184.940	184.465	182.342	182.062	180.610	179.598	6H	180.670	181.270	182.402	182.777	185.000	185.952	165.000
	M185x4	4g6g	184.940	184.465	182.342	182.162	180.610	179.698								
	M185x3	6g	184.952	184.577	183.003	182.753	181.704	180.905	6H	181.752	182.252	183.051	183.386	185.000	185.768	165.000
	M185x3	4g6g	184.952	184.577	183.003	182.843	181.704	180.995								
	M185x2	6g	184.962	184.682	183.663	183.451	182.797	182.219	6H	182.835	183.210	183.701	183.981	185.000	185.569	165.000
	M185x2	4g6g	184.962	184.682	183.663	183.531	182.797	182.299								
190	M190x8	6g	189.900	189.190	184.704	184.349	181.240	179.421	6H	181.340	182.340	184.804	185.279	190.000	191.630	171.000
	M190x8	4g6g	189.900	189.190	184.704	184.480	181.240	179.552								
	M190x6	6g	189.920	189.320	186.023	185.708	183.425	182.012	6H	183.505	184.305	186.103	186.528	190.000	191.291	171.000
	M190x6	4g6g	189.920	189.320	186.023	185.823	183.425	182.127								
	M190x4	6g	189.940	189.465	187.342	187.062	185.610	184.598	6H	185.670	186.270	187.402	187.777	190.000	190.952	171.000
	M190x4	4g6g	189.940	189.465	187.342	187.162	185.610	184.698								
	M190x3	6g	189.952	189.577	188.003	187.753	186.704	185.905	6H	186.752	187.252	188.051	188.386	190.000	190.768	171.000
	M190x3	4g6g	189.952	189.577	188.003	187.843	186.704	185.995								
	M190x2	6g	189.962	189.682	188.663	188.451	187.797	187.219	6H	187.835	188.210	188.701	188.981	190.000	190.569	171.000
	M190x2	4g6g	189.962	189.682	188.663	188.531	187.797	187.299								
195	M195x6	6g	194.920	194.320	191.023	190.708	188.425	187.012	6H	188.505	189.305	191.103	191.528	195.000	196.291	175.000
	M195x6	4g6g	194.920	194.320	191.023	190.823	188.425	187.127								
	M195x4	6g	194.940	194.465	192.342	192.062	190.610	189.598	6H	190.670	191.270	192.402	192.777	195.000	195.952	175.000

mm

		External外螺紋							Internal内螺紋							
Size	Thread Designation	Class	Major Dia大徑		Pitch Dia中徑		Minor Dia		Class	Minor Dia		Pitch Dia		Major Dia		Tap Drill
			Max	Min	Max	Min	Max	Min		Min	Max	Min	Max	Min	Max	Basic
	M195x4	4g6g	194.940	194.465	192.342	192.162	190.610	189.698								
	M195x3	6g	194.952	194.577	193.003	192.753	191.704	190.905	6H	191.752	192.252	193.051	193.386	195.000	195.768	175.000
	M195x3	4g6g	194.952	194.577	193.003	192.843	191.704	190.995								
	M195x2	6g	194.962	194.682	193.663	193.451	192.797	192.219	6H	192.835	193.210	193.701	193.981	195.000	195.569	175.000
	M195x2	4g6g	194.962	194.682	193.663	193.531	192.797	192.299								
200	M200x8	6g	199.900	199.190	194.704	194.349	191.240	189.421	6H	191.340	192.340	194.804	195.279	200.000	201.630	180.000
	M200x8	4g6g	199.900	199.190	194.704	194.480	191.240	189.552								
	M200x6	6g	199.920	199.320	196.023	195.708	193.425	192.012	6H	193.505	194.305	196.103	196.528	200.000	201.291	180.000
	M200x6	4g6g	199.920	199.320	196.023	195.823	193.425	192.127								
	M200x4	6g	199.940	199.465	197.342	197.062	195.610	194.598	6H	195.670	196.270	197.402	197.777	200.000	200.952	180.000
	M200x4	4g6g	199.940	199.465	197.342	197.162	195.610	194.698								
	M200x3	6g	199.952	199.577	198.003	197.753	196.704	195.905	6H	196.752	197.252	198.051	198.386	200.000	200.768	180.000
	M200x3	4g6g	199.952	199.577	198.003	197.843	196.704	195.995								
	M200x2	6g	199.962	199.682	198.663	198.451	197.797	197.219	6H	197.835	198.210	198.701	198.981	200.000	200.569	180.000
	M200x2	4g6g	199.962	199.682	198.663	198.531	197.797	197.299								
205	M205x6	6g	204.920	204.320	201.023	200.708	198.425	197.012	6H	198.505	199.305	201.103	201.528	205.000	206.291	185.000
	M205x6	4g6g	204.920	204.320	201.023	200.823	198.425	197.127								
	M205x4	6g	204.940	204.465	202.342	202.062	200.610	199.598	6H	200.670	201.270	202.402	202.777	205.000	205.952	185.000
	M205x4	4g6g	204.940	204.465	202.342	202.162	200.610	199.698								
	M205x3	6g	204.952	204.577	203.003	202.753	201.704	200.905	6H	201.752	202.252	203.051	203.386	205.000	205.768	185.000
	M205x3	4g6g	204.952	204.577	203.003	202.843	201.704	200.995								
	M205x2	6g	204.962	204.682	203.663	203.451	202.797	202.219	6H	202.835	203.210	203.701	203.981	205.000	205.569	185.000
	M205x2	4g6g	204.962	204.682	203.663	203.531	202.797	202.299								
210	M210x8	6g	209.900	209.190	204.704	204.349	201.240	199.421	6H	201.340	202.340	204.804	205.279	210.000	211.630	190.000
	M210x8	4g6g	209.900	209.190	204.704	204.480	201.240	199.552								
	M210x6	6g	209.920	209.320	206.023	205.708	203.425	202.012	6H	203.505	204.305	206.103	206.528	210.000	211.291	190.000
	M210x6	4g6g	209.920	209.320	206.023	205.823	203.425	202.127								
	M210x4	6g	209.940	209.465	207.342	207.062	205.610	204.598	6H	205.670	206.270	207.402	207.777	210.000	210.952	190.000
	M210x4	4g6g	209.940	209.465	207.342	207.162	205.610	204.698								
	M210x3	6g	209.952	209.577	208.003	207.753	206.704	205.905	6H	206.752	207.252	208.051	208.386	210.000	210.768	190.000
	M210x3	4g6g	209.952	209.577	208.003	207.843	206.704	205.995								
	M210x2	6g	209.962	209.682	208.663	208.451	207.797	207.219	6H	207.835	208.210	208.701	208.981	210.000	210.569	190.000
	M210x2	4g6g	209.962	209.682	208.663	208.531	207.797	207.299								
215	M215x6	6g	214.920	214.320	211.023	210.708	208.425	207.012	6H	208.505	209.305	211.103	211.528	215.000	216.291	193.500
	M215x6	4g6g	214.920	214.320	211.023	210.823	208.425	207.127								
	M215x4	6g	214.940	214.465	212.342	212.062	210.610	209.598	6H	210.670	211.270	212.402	212.777	215.000	215.952	193.500
	M215x4	4g6g	214.940	214.465	212.342	212.162	210.610	209.698								
	M215x3	6g	214.952	214.577	213.003	212.753	211.704	210.905	6H	211.752	212.252	213.051	213.386	215.000	215.768	193.500
	M215x3	4g6g	214.952	214.577	213.003	212.843	211.704	210.995								
220	M220x8	6g	219.900	219.190	214.704	214.349	211.240	209.421	6H	211.340	212.340	214.804	215.279	220.000	221.630	198.000
	M220x8	4g6g	219.900	219.190	214.704	214.480	211.240	209.552								
	M220x6	6g	219.920	219.320	216.023	215.708	213.425	212.012	6H	213.505	214.305	216.103	216.528	220.000	221.291	198.000
	M220x6	4g6g	219.920	219.320	216.023	215.823	213.425	212.127								
	M220x4	6g	219.940	219.465	217.342	217.062	215.610	214.598	6H	215.670	216.270	217.402	217.777	220.000	220.952	198.000
	M220x4	4g6g	219.940	219.465	217.342	217.162	215.610	214.698								
	M220x3	6g	219.952	219.577	218.003	217.753	216.704	215.905	6H	216.752	217.252	218.051	218.386	220.000	220.768	198.000
	M220x3	4g6g	219.952	219.577	218.003	217.843	216.704	215.995								
	M220x2	6g	219.962	219.682	218.663	218.451	217.797	217.219	6H	217.835	218.210	218.701	218.981	220.000	220.569	198.000
	M220x2	4g6g	219.962	219.682	218.663	218.531	217.797	217.299								
225	M225x6	6g	224.920	224.545	221.023	220.708	218.425	217.012	6H	218.505	219.305	221.103	221.528	225.000	226.291	202.000

mm

		External外螺紋							Internal内螺紋							
Size	Thread Designation	Class	Major Dia大徑		Pitch Dia中徑		Minor Dia		Class	Minor Dia		Pitch Dia		Major Dia		Tap Drill
			Max	Min	Max	Min	Max	Min		Min	Max	Min	Max	Min	Max	Basic
	M225x6	4g6g	224.920	224.545	221.023	220.823	218.425	217.127								
	M225x4	6g	224.940	224.465	222.342	222.062	220.610	219.598	6H	220.670	221.270	222.402	222.777	225.000	225.952	202.000
	M225x4	4g6g	224.940	224.465	222.342	222.162	220.610	219.698								
	M225x3	6g	224.952	224.577	223.003	222.753	221.704	220.905	6H	221.752	222.252	223.051	223.386	225.000	225.768	202.000
	M225x3	4g6g	224.952	224.577	223.003	222.843	221.704	220.995								
	M225x2	6g	224.962	224.682	223.663	223.451	222.797	222.219	6H	222.835	223.210	223.701	223.981	225.000	225.569	202.000
	M225x2	4g6g	224.962	224.682	223.663	223.531	222.797	222.299								
230	M230x6	6g	229.920	229.320	226.023	225.708	223.425	222.012	6H	223.505	224.305	226.103	226.528	230.000	231.291	210.000
	M230x6	4g6g	229.920	229.320	226.023	225.823	223.425	222.127								
	M230x4	6g	229.940	229.465	227.342	227.062	225.610	224.598	6H	225.670	226.270	227.402	227.777	230.000	230.952	210.000
	M230x4	4g6g	229.940	229.465	227.342	227.162	225.610	224.698								
	M230x3	6g	229.952	229.577	228.003	227.753	226.704	225.905	6H	226.752	227.252	228.051	228.386	230.000	230.768	210.000
	M230x3	4g6g	229.952	229.577	228.003	227.843	226.704	225.995								
	M230x2	6g	229.962	229.682	228.663	228.451	227.797	227.219	6H	227.835	228.210	228.701	228.981	230.000	230.569	210.000
	M230x2	4g6g	229.962	229.682	228.663	228.531	227.797	227.299								
235	M235x6	6g	234.920	234.320	231.023	230.668	228.425	226.972	6H	228.505	229.305	231.103	231.578	235.000	236.341	210.000
	M235x6	4g6g	234.920	234.320	231.023	230.799	228.425	227.103								
	M235x4	6g	234.940	234.465	232.342	232.062	230.610	229.598	6H	230.670	231.270	232.402	232.777	235.000	235.952	210.000
	M235x4	4g6g	234.940	234.465	232.342	232.162	230.610	229.698								
	M235x3	6g	234.952	234.577	233.003	232.753	231.704	230.905	6H	231.752	232.252	233.051	233.386	235.000	235.768	210.000
	M235x3	4g6g	234.952	234.577	233.003	232.843	231.704	230.995								
240	M240x8	6g	239.900	239.190	234.704	234.349	231.240	229.421	6H	231.340	232.340	234.804	235.279	240.000	241.630	216.000
	M240x8	4g6g	239.900	239.190	234.704	234.480	231.240	229.552								
	M240x6	6g	239.920	239.320	236.023	235.708	233.425	232.012	6H	233.505	234.305	236.103	236.528	240.000	241.291	216.000
	M240x6	4g6g	239.920	239.320	236.023	235.823	233.425	232.127								
	M240x4	6g	239.940	239.465	237.342	237.062	235.610	234.598	6H	235.670	236.270	237.402	237.777	240.000	240.952	216.000
	M240x4	4g6g	239.940	239.465	237.342	237.162	235.610	234.698								
	M240x3	6g	239.952	239.577	238.003	237.753	236.704	235.905	6H	236.752	237.252	238.051	238.386	240.000	240.768	216.000
	M240x3	4g6g	239.952	239.577	238.003	237.843	236.704	235.995								
	M240x2	6g	239.962	239.682	238.663	238.451	237.797	237.219	6H	237.835	238.210	238.701	238.981	240.000	240.569	216.000
	M240x2	4g6g	239.962	239.682	238.663	238.531	237.797	237.299								
245	M245x6	6g	244.920	244.320	241.023	240.708	238.425	237.012	6H	238.505	239.305	241.103	241.528	245.000	246.291	220.000
	M245x6	4g6g	244.920	244.320	241.023	240.823	238.425	237.127								
	M245x4	6g	244.940	244.465	242.342	242.062	240.610	239.598	6H	240.670	241.270	242.402	242.777	245.000	245.952	220.000
	M245x4	4g6g	244.940	244.465	242.342	242.162	240.610	239.698								
	M245x3	6g	244.952	244.577	243.003	242.753	241.704	240.905	6H	241.752	242.252	243.051	243.386	245.000	245.768	220.000
	M245x3	4g6g	244.952	244.577	243.003	242.843	241.704	240.995								
	M245x2	6g	244.962	244.682	243.663	243.451	242.797	242.219	6H	242.835	243.210	243.701	243.981	245.000	245.569	220.000
	M245x2	4g6g	244.962	244.682	243.663	243.531	242.797	242.299								
250	M250x8	6g	249.900	249.190	244.704	244.349	241.240	239.421	6H	241.340	242.340	244.804	245.279	250.000	251.630	225.000
	M250x8	4g6g	249.900	249.190	244.704	244.480	241.240	239.552								
	M250x6	6g	249.920	249.320	246.023	245.708	243.425	242.012	6H	243.505	244.305	246.103	246.528	250.000	251.291	225.000
	M250x6	4g6g	249.920	249.320	246.023	245.823	243.425	242.127								
	M250x4	6g	249.940	249.465	247.342	247.062	245.610	244.598	6H	245.670	246.270	247.402	247.777	250.000	250.952	225.000
	M250x4	4g6g	249.940	249.465	247.342	247.162	245.610	244.698								
	M250x3	6g	249.952	249.577	248.003	247.753	246.704	245.905	6H	246.752	247.252	248.051	248.386	250.000	250.768	225.000
	M250x3	4g6g	249.952	249.577	248.003	247.843	246.704	245.995								
	M250x2	6g	249.962	249.682	248.663	248.451	247.797	247.219	6H	247.835	248.210	248.701	248.981	250.000	250.569	225.000
	M250x2	4g6g	249.962	249.682	248.663	248.531	247.797	247.299								
255	M255x6	6g	254.920	254.320	251.023	250.668	248.425	246.972	6H	248.505	249.305	251.103	251.578	255.000	256.341	230.000

mm

		External外螺紋							Internal内螺紋							
Size	Thread Designation	Class	Major Dia大徑		Pitch Dia中徑		Minor Dia		Class	Minor Dia		Pitch Dia		Major Dia		Tap Drill
			Max	Min	Max	Min	Max	Min		Min	Max	Min	Max	Min	Max	Basic
	M255x6	4g6g	254.920	254.320	251.023	250.799	248.425	247.103								
	M255x4	6g	254.940	254.465	252.342	252.062	250.610	249.598	6H	250.670	251.270	252.402	252.777	255.000	255.952	230.000
	M255x4	4g6g	254.940	254.465	252.342	252.162	250.610	249.698								
	M255x3	6g	254.952	254.577	253.003	252.753	251.704	250.905	6H	251.752	252.252	253.051	253.386	255.000	255.768	230.000
	M255x3	4g6g	254.952	254.577	253.003	252.843	251.704	250.995								
260	M260x8	6g	259.900	259.190	254.704	254.349	251.240	249.421	6H	251.340	252.340	254.804	255.279	260.000	261.630	234.000
	M260x8	4g6g	259.900	259.190	254.704	254.480	251.240	249.552								
	M260x6	6g	259.920	259.320	256.023	255.708	253.425	252.012	6H	253.505	254.305	256.103	256.528	260.000	261.291	234.000
	M260x6	4g6g	259.920	259.320	256.023	255.823	253.425	252.127								
	M260x4	6g	259.940	259.465	257.342	257.062	255.610	254.598	6H	255.670	256.270	257.402	257.777	260.000	260.952	234.000
	M260x4	4g6g	259.940	259.465	257.342	257.162	255.610	254.698								
	M260x3	6g	259.952	259.577	258.003	257.753	256.704	255.905	6H	256.752	257.252	258.051	258.386	260.000	260.768	234.000
	M260x3	4g6g	259.952	259.577	258.003	257.843	256.704	255.995								
265	M265x6	6g	264.920	264.320	261.023	260.708	258.425	257.012	6H	258.505	259.305	261.103	261.528	265.000	266.291	238.000
	M265x6	4g6g	264.920	264.320	261.023	260.823	258.425	257.127								
	M265x4	6g	264.940	264.465	262.342	262.062	260.610	259.598	6H	260.670	261.270	262.402	262.777	265.000	265.952	238.000
	M265x4	4g6g	264.940	264.465	262.342	262.162	260.610	259.698								
	M265x3	6g	264.952	264.577	263.003	262.753	261.704	260.905	6H	261.752	262.252	263.051	263.386	265.000	265.768	238.000
	M265x3	4g6g	264.952	264.577	263.003	262.843	261.704	260.995								
270	M270x6	6g	269.920	269.320	266.023	265.708	263.425	262.012	6H	263.505	264.305	266.103	266.528	270.000	271.291	243.000
	M270x6	4g6g	269.920	269.320	266.023	265.823	263.425	262.127								
	M270x4	6g	269.940	269.465	267.342	267.062	265.610	264.598	6H	265.670	266.270	267.402	267.777	270.000	270.952	243.000
	M270x4	4g6g	269.940	269.465	267.342	267.162	265.610	264.698								
	M270x3	6g	269.952	269.577	268.003	267.753	266.704	265.905	6H	266.752	267.252	268.051	268.386	270.000	270.768	243.000
	M270x3	4g6g	269.952	269.577	268.003	267.843	266.704	265.995								
275	M275x6	6g	274.920	274.320	271.023	270.708	268.425	267.012	6H	268.505	269.305	271.103	271.528	275.000	276.291	248.000
	M275x6	4g6g	274.920	274.320	271.023	270.823	268.425	267.127								
	M275x4	6g	274.940	274.465	272.342	272.062	270.610	269.598	6H	270.670	271.270	272.402	272.777	275.000	275.952	248.000
	M275x4	4g6g	274.940	274.465	272.342	272.162	270.610	269.698								
	M275x3	6g	274.952	274.577	273.003	272.753	271.704	270.905	6H	271.752	272.252	273.051	273.386	275.000	275.768	248.000
	M275x3	4g6g	274.952	274.577	273.003	272.843	271.704	270.995								
280	M280x8	6g	279.900	279.190	274.704	274.349	271.240	269.421	6H	271.340	272.340	274.804	275.279	280.000	281.630	252.000
	M280x8	4g6g	279.900	279.190	274.704	274.480	271.240	269.552								
	M280x6	6g	279.920	279.320	276.023	275.708	273.425	272.012	6H	273.505	274.305	276.103	276.528	280.000	281.291	252.000
	M280x6	4g6g	279.920	279.320	276.023	275.823	273.425	272.127								
	M280x4	6g	279.940	279.465	277.342	277.062	275.610	274.598	6H	275.670	276.270	277.402	277.777	280.000	280.952	252.000
	M280x4	4g6g	279.940	279.465	277.342	277.162	275.610	274.698								
	M280x3	6g	279.952	279.577	278.003	277.753	276.704	275.905	6H	276.752	277.252	278.051	278.386	280.000	280.768	252.000
	M280x3	4g6g	279.952	279.577	278.003	277.843	276.704	275.995								
285	M285x6	6g	284.920	284.320	281.023	280.708	278.425	277.012	6H	278.505	279.305	281.103	281.528	285.000	286.291	256.000
	M285x6	4g6g	284.920	284.320	281.023	280.823	278.425	277.127								
	M285x4	6g	284.940	284.465	282.342	282.062	280.610	279.598	6H	280.670	281.270	282.402	282.777	285.000	285.952	256.000
	M285x4	4g6g	284.940	284.465	282.342	282.162	280.610	279.698								
	M285x3	6g	284.952	284.577	283.003	282.753	281.704	280.905	6H	281.752	282.252	283.051	283.386	285.000	285.768	256.000
	M285x3	4g6g	284.952	284.577	283.003	282.843	281.704	280.995								
290	M290x6	6g	289.920	289.320	286.023	285.708	283.425	282.012	6H	283.505	284.305	286.103	286.528	290.000	291.291	261.000
	M290x6	4g6g	289.920	289.320	286.023	285.823	283.425	282.127								
	M290x4	6g	289.940	289.465	287.342	287.062	285.610	284.598	6H	285.670	286.270	287.402	287.777	290.000	290.952	261.000
	M290x4	4g6g	289.940	289.465	287.342	287.162	285.610	284.698								
	M290x3	6g	289.952	289.577	288.003	287.753	286.704	285.905	6H	286.752	287.252	288.051	288.386	290.000	290.768	261.000

mm

		External外螺紋							Internal内螺紋							
Size	Thread Designation	Class	Major Dia大徑		Pitch Dia中徑		Minor Dia		Class	Minor Dia		Pitch Dia		Major Dia		Tap Drill
			Max	Min	Max	Min	Max	Min		Min	Max	Min	Max	Min	Max	Basic
	M290x3	4g6g	289.952	289.577	288.003	287.843	286.704	285.995								
295	M295x6	6g	294.920	294.320	291.023	290.708	288.425	287.012	6H	288.505	289.305	291.103	291.528	295.000	296.291	265.000
	M295x6	4g6g	294.920	294.320	291.023	290.823	288.425	287.127								
	M295x4	6g	294.940	294.465	292.342	292.062	290.610	289.598	6H	290.670	291.270	292.402	292.777	295.000	295.952	265.000
	M295x4	4g6g	294.940	294.465	292.342	292.162	290.610	289.698								
	M295x3	6g	294.952	294.577	293.003	292.753	291.704	290.905	6H	291.752	292.252	293.051	293.386	295.000	295.768	265.000
	M295x3	4g6g	294.952	294.577	293.003	292.843	291.704	290.995								
300	M300x8	6g	299.900	299.190	294.704	294.349	291.240	289.421	6H	291.340	292.340	294.804	295.279	300.000	301.630	270.000
	M300x8	4g6g	299.900	299.190	294.704	294.480	291.240	289.552								
	M300x6	6g	299.920	299.320	296.023	295.708	293.425	292.012	6H	293.505	294.305	296.103	296.528	300.000	301.291	270.000
	M300x6	4g6g	299.920	299.320	296.023	295.823	293.425	292.127								
	M300x4	6g	299.940	299.465	297.342	297.062	295.610	294.598	6H	295.670	296.270	297.402	297.777	300.000	300.952	270.000
	M300x4	4g6g	299.940	299.465	297.342	297.162	295.610	294.698								
	M300x3	6g	299.952	299.577	298.003	297.753	296.704	295.905	6H	296.752	297.252	298.051	298.386	300.000	300.768	270.000
	M300x3	4g6g	299.952	299.577	298.003	297.843	296.704	295.995								
310	M310x6	6g	309.920	309.320	306.023	305.708	303.425	302.012	6H	303.505	304.305	306.103	306.528	310.000	311.291	280.000
	M310x6	4g6g	309.920	309.320	306.023	305.823	303.425	302.127								
	M310x4	6g	309.940	309.465	307.342	307.062	305.610	304.598	6H	305.670	306.270	307.402	307.777	310.000	310.952	280.000
	M310x4	4g6g	309.940	309.465	307.342	307.162	305.610	304.698								
320	M320x6	6g	319.920	319.320	316.023	315.708	313.425	312.012	6H	313.505	314.305	316.103	316.528	320.000	321.291	288.000
	M320x6	4g6g	319.920	319.320	316.023	315.823	313.425	312.127								
	M320x4	6g	319.940	319.465	317.342	317.062	315.610	314.598	6H	315.670	316.270	317.402	317.777	320.000	320.952	288.000
	M320x4	4g6g	319.940	319.465	317.342	317.162	315.610	314.698								
330	M330x6	6g	329.920	329.320	326.023	325.708	323.425	322.012	6H	323.505	324.305	326.103	326.528	330.000	331.291	297.000
	M330x6	4g6g	329.920	329.320	326.023	325.823	323.425	322.127								
	M330x4	6g	329.940	329.465	327.342	327.062	325.610	324.598	6H	325.670	326.270	327.402	327.777	330.000	330.952	297.000
	M330x4	4g6g	329.940	329.465	327.342	327.162	325.610	324.698								
340	M330x6	6g	339.920	339.320	336.023	335.708	333.425	332.012	6H	333.505	334.305	336.103	336.528	340.000	341.291	306.000
	M340x6	4g6g	339.920	339.320	336.023	335.823	333.425	332.127								
	M340x4	6g	339.940	339.465	337.342	337.062	335.610	334.598	6H	335.670	336.270	337.402	337.777	340.000	340.952	306.000
	M340x4	4g6g	339.940	339.465	337.342	337.162	335.610	334.698								
350	M350x6	6g	349.920	349.320	346.023	345.708	343.425	342.012	6H	343.505	344.305	346.103	346.528	350.000	351.291	315.000
	M350x6	4g6g	349.920	349.320	346.023	345.823	343.425	342.127								
	M350x4	6g	349.940	349.465	347.342	347.062	345.610	344.598	6H	345.670	346.270	347.402	347.777	350.000	350.952	315.000
	M350x4	4g6g	349.940	349.465	347.342	347.162	345.610	344.698								
360	M360x6	6g	359.920	359.320	356.023	355.668	353.425	351.972	6H	353.505	354.305	356.103	356.578	360.000	361.341	324.000
	M360x6	4g6g	359.920	359.320	356.023	355.799	353.425	352.103								
	M360x4	6g	359.940	359.465	357.342	357.042	355.610	354.578	6H	355.670	356.270	357.402	357.802	360.000	360.977	324.000
	M360x4	4g6g	359.940	359.465	357.342	357.152	355.610	354.688								
370	M370x6	6g	369.920	369.320	366.023	365.668	363.425	361.972	6H	363.505	364.305	366.103	366.578	370.000	371.341	333.000
	M370x6	4g6g	369.920	369.320	366.023	365.799	363.425	362.103								
	M370x4	6g	369.940	369.465	367.342	367.042	365.610	364.578	6H	365.670	366.270	367.402	367.802	370.000	370.977	333.000
	M370x4	4g6g	369.940	369.465	367.342	367.152	365.610	364.688								
380	M380x6	6g	379.920	379.320	376.023	375.668	373.425	371.972	6H	373.505	374.305	376.103	376.578	380.000	381.341	342.000
	M380x6	4g6g	379.920	379.320	376.023	375.799	373.425	372.103								
	M380x4	6g	379.940	379.465	377.342	377.042	375.610	374.578	6H	375.670	376.270	377.402	377.802	380.000	380.977	342.000
	M380x4	4g6g	379.940	379.465	377.342	377.152	375.610	374.688								
390	M390x6	6g	389.920	389.320	386.023	385.668	383.425	381.972	6H	383.505	384.305	386.103	386.578	390.000	391.341	351.000
	M390x6	4g6g	389.920	389.320	386.023	385.799	383.425	382.103								
	M390x4	6g	389.940	389.465	387.342	387.042	385.610	384.578	6H	385.670	386.270	387.402	387.802	390.000	390.977	351.000

